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# Preface

Thank you for purchasing the 550Series AC Drives. The 550Series AC Drive is a general-purpose high performance Current vector control AC Drive. Mainly used to control and adjust the three-phase AC asynchronous motor speed and torque.

550 series uses high-performance vector control technology, Low speed high torque output, Has good dynamic characteristics, Super overload capacity, rich and powerful functions, stable performance. It is used to drive various automation production equipment involving Textile, Paper-making, Wire-drawing, Machine tool, Packing, Food, Fan and Pump.

This manual describes the correct use of the 550Series AC Drive, including selection, parameter setting, commissioning, maintenance & inspection. Read and understand the manual before use and forward the manual to the end user.

## Notes

- ◆ The drawings in the manual are sometimes shown without covers or protective guards, to explain the details of the product.
- ◆ Remember to install the covers or protective guards as specified first, and then perform operations in accordance with the instructions.
- ◆ The drawings in the manual are shown for description only and may not match the product you purchased.
- ◆ The instructions are subjected to change, without notice, due to product upgrade, specification modification as well as efforts to increase the accuracy and convenience of the manual.
- ◆ Contact our agents or customer service center if you have problems during the use.

- ◆ When unpacking, please confirm carefully: The model name of the machine and the AC Drive rating are the same as your order. The packing containing your ordered machine (with product certification), user manual (with product warranty card).
- ◆ If the product is damaged during transport, If you find that there is some omission or damage, please promptly contact with our company or your supplier for solution.

# **Chapter 1**

## **Safety information and precautions**

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# Chapter 1 Safety information and precautions

**Definition of security:**

In this manual, the notices are graded based on the degree of danger:



**DANGER**: indicates that failure to comply with the notice will result in severe personal injury or even death.



**WARNING**: indicates that failure to comply with the notice will result in personal injury or property damage.

Read this manual carefully so that you have a thorough understanding. Installation, commissioning or maintenance may be performed in conjunction with this chapter. we will assume no liability or responsibility for any injury or loss caused by improper operation.

## 1.1 Safety Information

Using stage	Safety grade	precautions
Before installation	danger	<ul style="list-style-type: none"><li>◆ Do not install the equipment if you find water seepage, component missing or damage upon unpacking.</li><li>◆ Do not install the equipment if the packing list does not conform to the product you received.</li></ul>
	Warning	<ul style="list-style-type: none"><li>◆ Handle the equipment with care during transportation to prevent damage to the equipment.</li><li>◆ Do not use the equipment if any component is damaged or missing. Failure to comply will result in personal injury.</li><li>◆ Do not touch the components with your hands. Failure to comply will result in static electricity damage.</li></ul>
During installation	Danger	<ul style="list-style-type: none"><li>◆ Install the equipment on incombustible objects such as metal, and keep it away from combustible materials. Failure to comply may result in a fire.</li></ul>

		<ul style="list-style-type: none"> <li>◆ Do not loosen the fixed screws of the components, especially the screws with red mark.</li> </ul>
	Warning	<ul style="list-style-type: none"> <li>◆ Do not drop wire end or screw into the AC drive. Failure to comply will result in damage to the AC drive.</li> <li>◆ Install the AC drive in places free of vibration and direct sunlight</li> <li>◆ When two AC drives are laid in the same cabinet, arrange the installation positions properly to ensure the cooling effect.</li> </ul>
During installation	Danger	<ul style="list-style-type: none"> <li>◆ Wiring must be performed only by qualified personnel under instructions described in this manual. Failure to comply may result in unexpected accidents.</li> <li>◆ A circuit breaker must be used to isolate the power supply and the AC drive. Failure to comply may result in a fire.</li> <li>◆ Ensure that the power supply is cut off before wiring. Failure to comply may result in electric shock.</li> <li>◆ Tie the AC drive to ground properly by standard. Failure to comply may result in electric shock.</li> </ul>
	Terminals	<ul style="list-style-type: none"> <li>◆ Never connect the power cables to the output terminals (U,V, W) of the AC drive. Pay attention to the marks of the wiring terminals and ensure correct wiring. Failure to comply will result in damage to the AC drive.</li> <li>◆ Never connect the braking resistor between the DC bus <b>WARNING</b> (+) and (-). Failure to comply may result in a fire.</li> <li>◆ Use wire sizes recommended in the manual. Failure to comply may result in accidents.</li> </ul>
Before power-on	Danger	<ul style="list-style-type: none"> <li>◆ Check that the following requirements are met:                             <ul style="list-style-type: none"> <li>- the voltage class of the power supply is consistent with the rated voltage class of the AC drive.</li> <li>- The input terminals (R, S, T) and output terminals (U, V, W) are properly connected.</li> </ul> </li> <li>◆ No short-circuit exists in the peripheral circuit. The wiring is secured</li> <li>- Failure to comply will result in damage to the AC drive</li> <li>◆ Do not perform the voltage resistance test on any part of the AC drive because such test has been done in the factory. Failure to , drive because such test has been done in the factory. Failure to</li> </ul>
	Warning	<ul style="list-style-type: none"> <li>◆ Cover the AC drive properly before power-on to prevent electric shock.</li> <li>◆ All peripheral devices must be connected properly under the instructions described in this manual. Failure to comply will result in</li> </ul>

		accidents.
After power-on	Danger	<ul style="list-style-type: none"> <li>◆ Cover the AC drive properly before power-on to prevent electric shock.</li> <li>◆ All peripheral devices must be connected properly under the instructions described in this manual. Failure to comply will result in accidents.</li> </ul>
	Warning	<ul style="list-style-type: none"> <li>◆ Do not touch the rotating part of the motor during the motor auto-tuning or running. Failure to comply will result in accidents.</li> <li>◆ Do not change the default settings of the AC drive. Failure to comply will result in damage to the AC drive.</li> </ul>
During operation	Danger	<ul style="list-style-type: none"> <li>◆ Do not touch the fan or the discharging resistor to check the temperature. Failure to comply will result in personal burnt.</li> <li>◆ Signal detection must be performed only by qualified personnel during operation. Failure to comply will result in personal injury or damage to the AC drive.</li> </ul>
	Warning	<ul style="list-style-type: none"> <li>◆ Avoid objects falling into the AC drive when it is running. Failure to comply will result in damage to the AC drive.</li> <li>◆ Do not start/stop the AC drive by turning the contactor ON/OFF. Failure to comply will result in damage to the AC drive.</li> </ul>
During maintenance	Danger	<ul style="list-style-type: none"> <li>◆ Repair or maintenance of the AC drive may be performed only by qualified personnel. Failure to comply will result in personal injury or damage to the AC drive.</li> <li>◆ Do not repair or maintain the AC drive at power-on. Failure to comply will result in electric shock.</li> <li>◆ Repair or maintain the AC drive only ten minutes after the AC drive is powered off. This allows for the residual voltage in the capacitor to discharge to a safe value. Failure to comply will result in personal injury.</li> <li>◆ Ensure that the AC drive is disconnected from all power supplies before starting repair or maintenance on the AC drive.</li> <li>◆ Set and check the parameters again after the AC drive is replaced.</li> <li>◆ All the pluggable components must be plugged or removed only after power-off.</li> <li>◆ The rotating motor generally feeds back power to the AC drive. As a result, the AC drive is still charged even if the motor stops, and the power supply is cut off. Thus ensure that the AC drive is</li> </ul>

		disconnected from the motor before starting repair or maintenance on the AC drive.
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## 1.2 General Precautions

### 1) Requirement on residual current device (RCD)

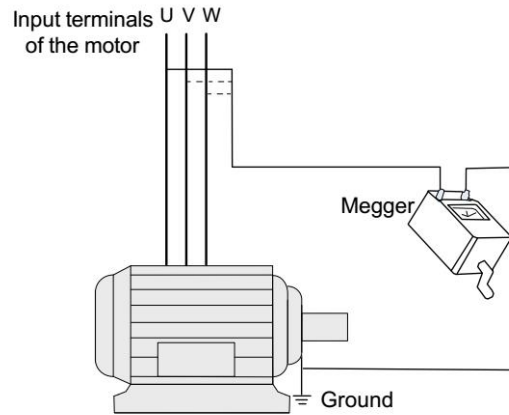
The AC drive generates high leakage current during running, which flows through the protective earthing (PE) conductor. Thus install a type-B RCD at primary side of the power supply. When selecting the RCD, you should consider the transient and steady-state leakage current to ground that may be generated at startup and during running of the AC drive. You can select a specialized RCD with the function of suppressing high harmonics or a general-purpose RCD with relatively large residual current.

### 2) High leakage current warning

The AC drive generates high leakage current during running, which flows through the PE conductor. Earth connection must be done before connection of power supply. Earthing shall comply with local regulations and related IEC standards.

### 3) Motor insulation test

Perform the insulation test when the motor is used for the first time, or when it is reused after being stored for a long time, or in a regular check-up, in order to prevent the poor insulation of motor windings from damaging the AC drive. The motor must be disconnected from the AC drive during the insulation test. A 500-V mega-Ohm meter is recommended for the test. The insulation resistance must not be less than 5 MΩ.



### 4) Thermal protection of motor

If the rated capacity of the motor selected does not match that of the AC drive, especially when the AC drive's rated power is greater than the motor's, adjust the motor protection parameters on the operation panel of the AC drive or install a thermal relay in the motor circuit for protection.

### 5) Running at over 50 Hz

The AC drive provides frequency output of 0 to 3200 Hz (Up to 300 Hz is supported if the AC drive runs in CLVC and SFVC mode). If the AC drive is required to run at over 50 Hz, consider the capacity of the machine.

### 6) Vibration of mechanical device

The AC drive may encounter the mechanical resonance point at some output frequencies, which can be avoided by setting the skip frequency.

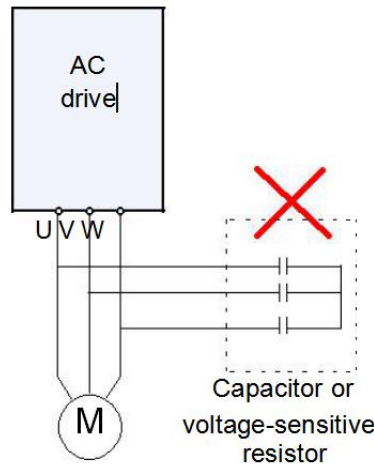
### 7) Motor heat and noise

The output of the AC drive is pulse width modulation (PWM) wave with certain harmonic frequencies, and therefore, the motor temperature, noise, and vibration are slightly greater than those when the AC drive runs at power frequency (50 Hz).

### 8) Voltage-sensitive device or capacitor on output side of the AC drive

Do not install the capacitor for improving power factor or lightning protection voltage-sensitive resistor on the output side of the AC drive because the output of

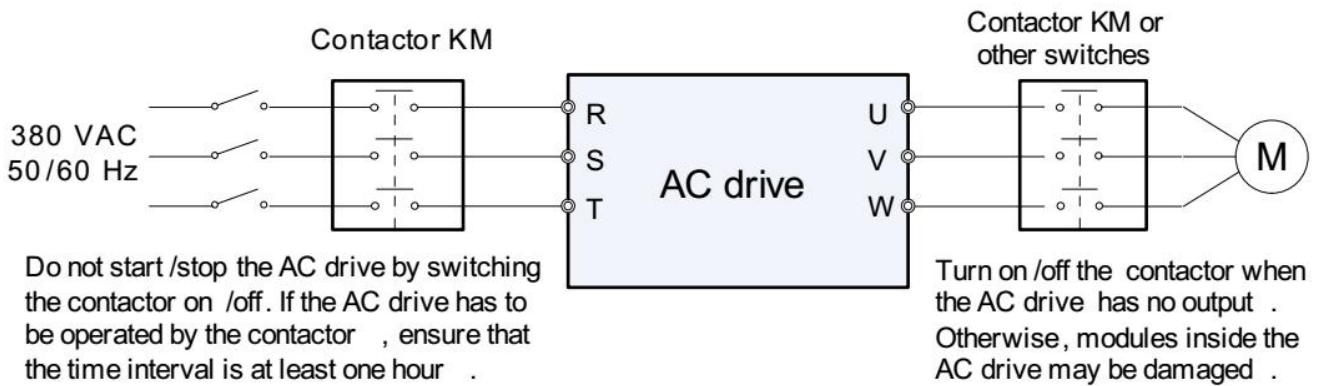
the AC drive is PWM wave. Otherwise, the AC drive may suffer transient over-current or even be damaged.



**9 ) Contactor at the I/O terminal of the AC drive**

When a contactor is installed between the input side of the AC drive and the power supply, the AC drive must not be started or stopped by switching the contactor on or off. If the AC drive has to be operated by the contactor, ensure that the time interval between switching is at least one hour since frequent charge and discharge will shorten the service life of the capacitor inside the AC drive.

When a contactor is installed between the output side of the AC drive and the motor, do not turn off the contactor when the AC drive is active. Otherwise, modules inside the AC drive may be damaged.



### **10) When external voltage is out of rated voltage range**

The AC drive must not be used outside the allowable voltage range specified in this manual. Otherwise, the AC drive's components may be damaged. If required, use a corresponding voltage step-up or step-down device.

### **11) Prohibition of three-phase input changed into two-phase input**

Do not change the three-phase input of the AC drive into two-phase input. Otherwise, a fault will result or the AC drive will be damaged.

### **12) Surge suppressor**

The AC drive has a built-in voltage dependent resistor (VDR) for suppressing the surge voltage generated when the inductive loads (electromagnetic contactor, electromagnetic relay, solenoid valve, electromagnetic coil and electromagnetic brake) around the AC drive are switched on or off. If the inductive loads generate a very high surge voltage, use a surge suppressor for the inductive load or also use a diode. Do not connect the surge suppressor on the output side of the AC.

### **13) Temperature and de-rating**

The regular using temperature of this 550 series AC Drive is  $-10^{\circ}\text{C} \sim +50^{\circ}\text{C}$ . When the temperature more than 50 need to de-rate using, The temperature rises by 1.5% degrees centigrade.

### **14) Altitude and de-rating**

In places where the altitude is above 1000 m and the cooling effect reduces due to thin air, it is necessary to de-rate the AC drive. Contact we for technical support.

### **14) Some special usages**

If wiring that is not described in this manual such as common DC bus is applied, contact the agent or we for technical support.

### **15) Disposal**

The electrolytic capacitors on the main circuits and PCB may explode when they are burnt. Poisonous gas is generated when the plastic parts are burnt. Treat them as ordinary industrial waste.

### **16) About adaptable Motor**

- The standard adaptable motor is adaptable four-pole squirrel-cage asynchronous induction motor or PMSM. For other types of motor, select a proper AC drive according to the rated motor current.
- The cooling fan and rotor shaft of non-variable-frequency motor are coaxial, which results in reduced cooling effect when the rotational speed declines. If variable speed is required, add a more powerful fan or replace it with variable-frequency motor in applications where the motor overheats easily.
- The standard parameters of the adaptable motor have been configured inside the AC drive. It is still necessary to perform motor auto-tuning or modify the default values based on actual conditions. Otherwise, the running result and protection performance will be affected.
- The AC drive may alarm or even be damaged when short-circuit exists on cables or inside the motor. Therefore, perform insulation short-circuit test when the motor and cables are newly installed or during routine maintenance. During the test, make sure that the AC drive is disconnected from the tested parts.

# **Chapter 2**

## **Product Information**

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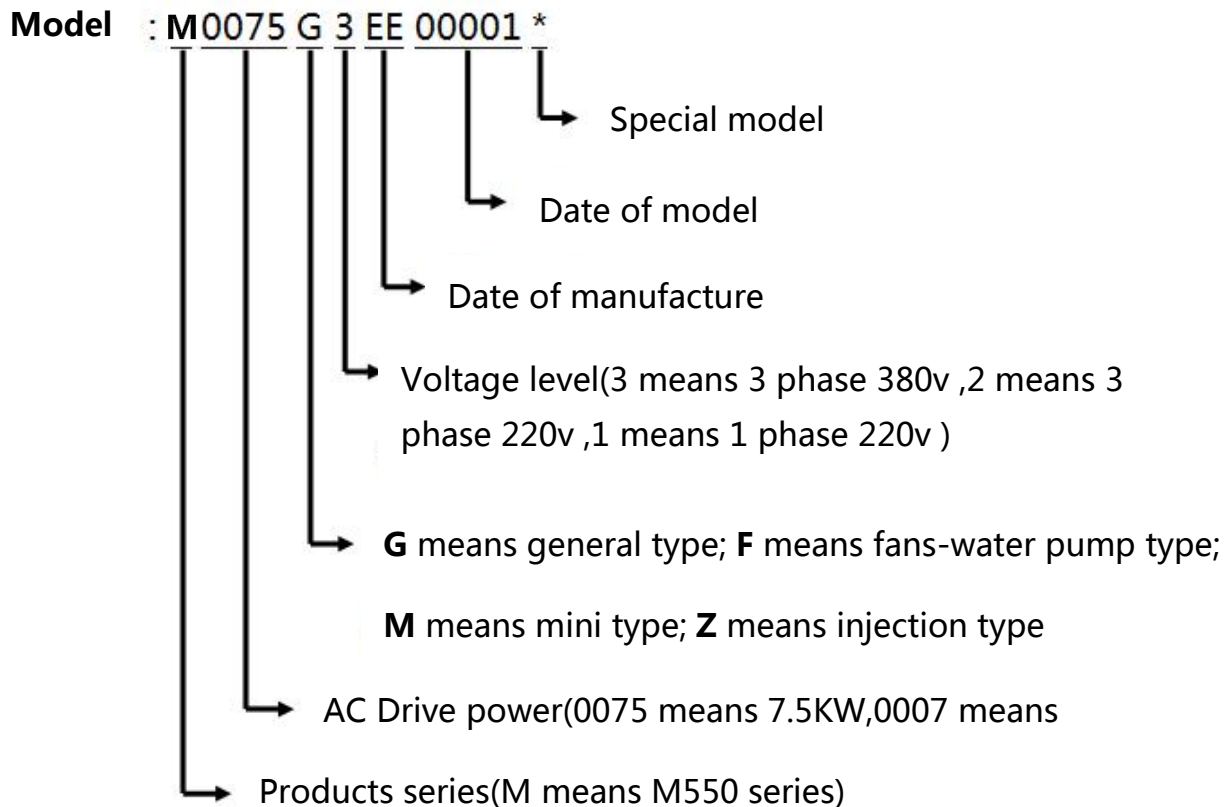
## **Chapter 2 Product Information**

**we** AC Drives have been tested and inspected before leaving the manufacturer. Before unpacking the product, please check product packaging for shipping damage caused by careless transportation and whether the specifications and type of the product complies with the order. If any questions, please contact the supplier of **we** products, or directly contact the company.

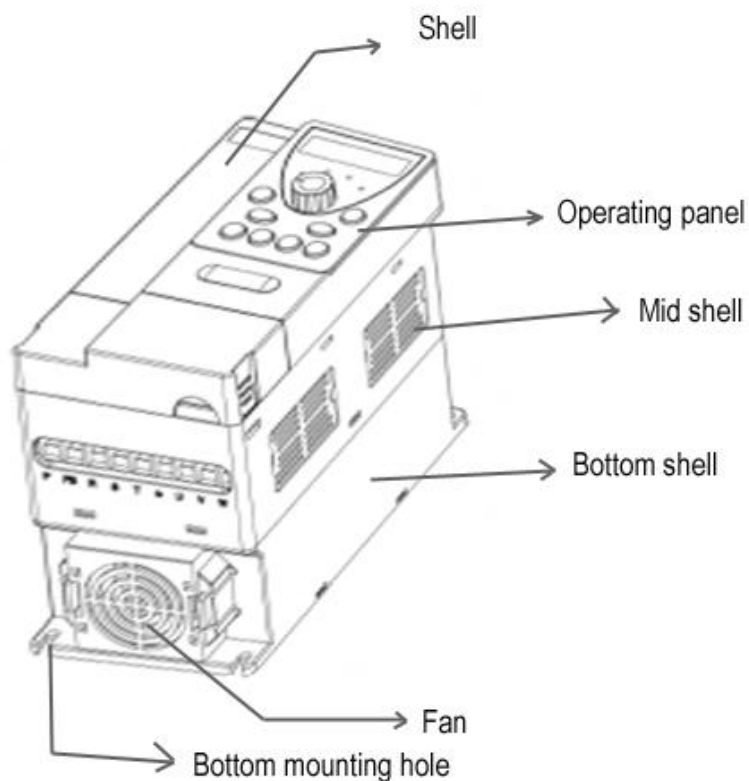
※Inspect that the contents are complete (550 series AC Drive , operation manual, warranty card, keyboard extension line every each unit.)

※Check the nameplate on the side of the AC Drive to ensure that the product you have received is the right one you ordered.

### **2.1 Nameplate**



**Fig. 2.1**



**Fig. 2.1**

## 2.2 Products series

AC Drive model	Adapted motor		Rated input current(A)	Case
	KW	HP		
M0004G1	0.4	0.5	2.5	A00
M0007G1	0.75	1	4	A00
M0015G1	1.5	2	7	A00
M0022G1	2.2	3	10	A01
M0007G3	0.75	1	2.5	A00

AC Drive model	Adapted motor		Rated input current(A)	Case
	KW	HP		
M0015G3	1.5	2	3.7	A00
M0022G3	2.2	3	5.1	A01
M0040G3	4	5	8.5	A01
M0055G3	5.5	7.5	13	A02
M0075G3	7.5	10	16	A02
M0110G3	11	15	25	A03
M0150G3	15	20	32	A03
M0185G3	18.5	25	38	A04
M0220G3	22	30	45	A04
M0300G3	30	40	60	A05
M0370G3	37	50	75	A05
M0450G3	45	60	90	A06
M0550G3	55	70	110	A06
M0750G3	75	100	150	A07
M0930G3	93	125	170	A07
M1100G3	110	150	210	A08
M1320G3	132	175	250	A08
M1600G3	160	210	300	A09
M1850G3	185	245	340	A09
M2000G3	200	260	380	A09

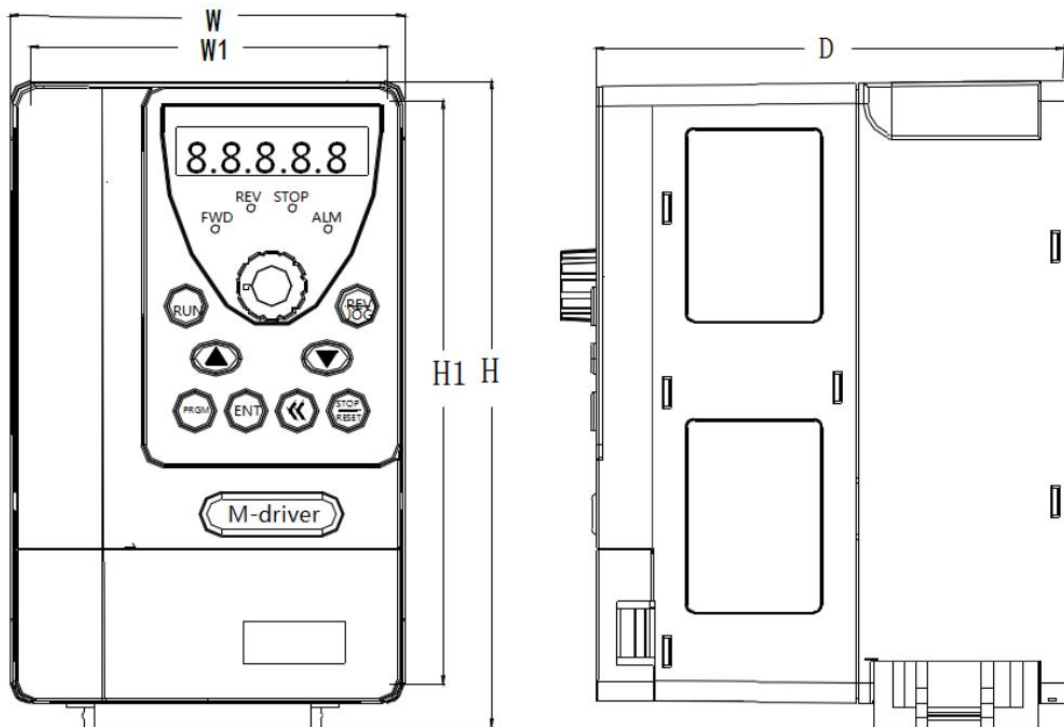
AC Drive model	Adapted motor		Rated input current(A)	Case
	KW	HP		
M2200G3	220	300	415	A09
M2500G3	250	350	470	A09
M2800G3	280	370	520	A09
M3150G3	315	400	600	A10
M3550G3	355	420	650	A11
M4000G3	400	530	725	A11
M4500G3	450	595	820	A11
M5000G3	500	595	980	A11

## 2.3 Products Dimensions

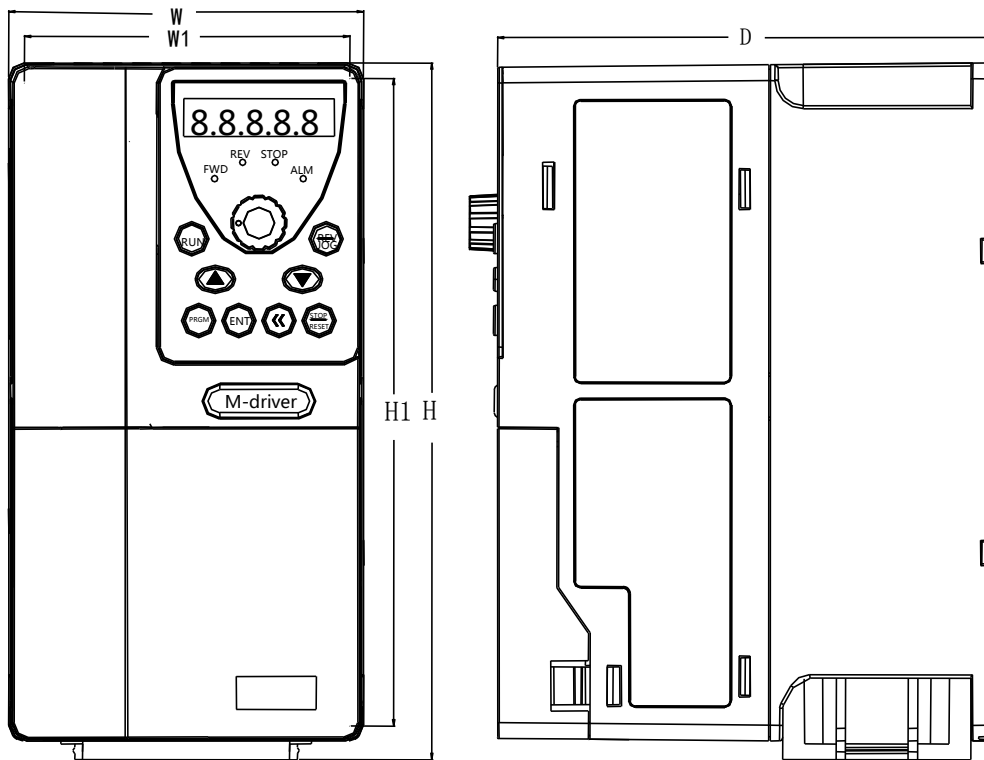
Product Shape No.	KW	Dimension(mm)			Installation		Hole
		H	W	D	H1	W1	
A00	0.4~1.5KW	170	86	131.5	159	75	5mm
A01	2.2~4.0KW	180	96	151	165.2	83.6	5mm
A02	5.5~7.5KW	221.6	113	166.5	202	98.7	5mm
A03	11~15KW	265	160	171.5	244.3	143	6.5mm
A04	18.5~22KW	302.5	192	171.5	277	172	8.5mm
A05	30~37KW	348.5	227	171.5	323	208.5	8.5mm
A06	45~55KW	490	327.5	238	459	202.5	10mm

A07	75~93KW	595	352	299	574	260	10mm
A08	110~132KW	690	370	350	635.5	302	10mm
A009	160~220KW	775	470	363	745	330	10mm
A10	250~315KW	963	600	381	933	400	12mm
A11	355~500KW	1361.5	818	404.5	1280	520	28mm

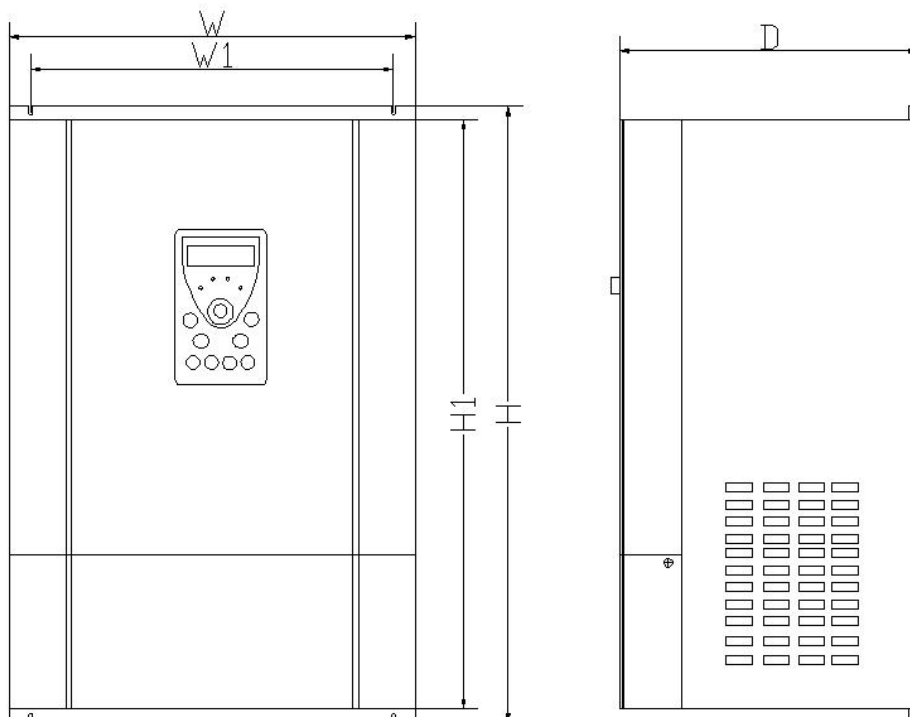
2.3.1 0.4-4.0KW VFD Inverters' Shape



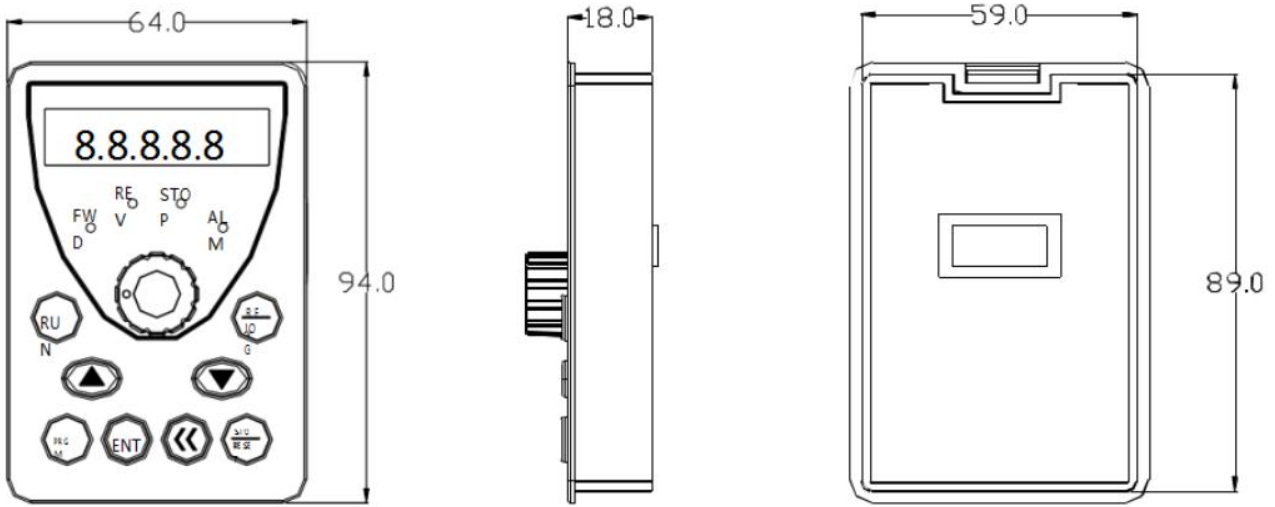
2.3.2 5.5-37KW VFD Inverters' Shape



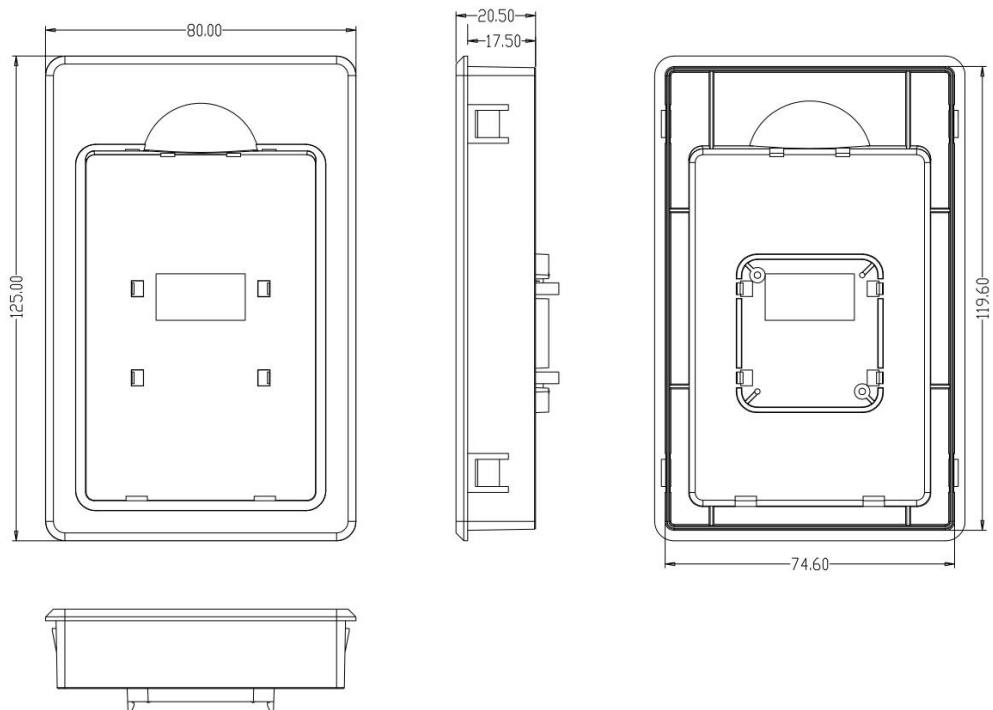
2.3.3 45-500KW VFD Inverters' Shape



2.3.4 VFD Inverter Shape



Control panel size



Tray Shape Dimension



	regulation (AVR)	voltage.
	Over-voltage/current stall control	It can limit the running voltage/current automatically and prevent frequent over-voltage/current tripping during the running process
	Quick current limit	Minimize the over-current fault, protect normal operation of the AC Drive
	Torque limit & control	"Excavators" characteristics, automatically limit torque during operation, prevent frequent over-current tripping. Closed loop vector mode can realize the torque control.
Personalized	Instantaneous stop non-stop	When instantaneous power off, voltage reduction is compensated through load feedback energy, which could make AC Drive keep running in a short period of time.
	Rapid current limit	To avoid AC Drive frequently over-current fault.
	Timing control	Timing control function : set time range 0Min~6500.0Min, CAN Open
	Running command channel	Three types of channels : operation panel reference, control terminal reference and serial communication port reference. These channels can be switched in various modes.
	Frequency source	There are totally eleven types of frequency sources, such as digital reference, analog voltage reference , analog current reference, pulse reference , MS speed, PLC, PID and serial port reference.
	Input terminal	Standard : 5 Digital input terminals, DI5 can be used as 100kHz high-speed input pulse. 2 Analog input terminals 1 Support 0-10V voltage input or 0~20mA current input.
	Output terminal	Standard : 1 Digital output terminals, 1 Relay output terminal; 2 Analog output terminals, support 0~20mA output current or 0~10V output voltage; Extended function : 1 Digital output terminal; 1 Relay output terminal ; 1 Analog output terminal, support 0~10V output voltage.
Keyboard potentiometer	Equipped with keyboard potentiometer or coding potentiometer	
Display	Protection function	It can implement power-on motor short-circuit detection, input / output phase loss protection, over current protection, over voltage protection, under voltage protection, overheating protection and overload protection.
	Using place	Indoor, and be free from direct sunlight, dust, corrosive gas, combustible gas, oil smoke, vapor, drip or salt.
Environment	Altitude	Below 1000m
	Ambient temperature	-10 °C to +40 °C (Derating use when under ambient temperature of 40 °C to 50 °C)
	Humidity	Less than 95%RH, without condensing

Vibration	Less than 5.9m/s <sup>2</sup> (0.6g)
Storage temperature	- 10°C~ + 50°C

### 2.5 Braking Unit & Braking resistor list

Voltage ( V )	AC Drive Power ( KW )	Braking Unit Specification		Braking Rotation 10% ED
		W	Ω	
<b>Single Phase 220V</b>	0.4	80	200	125
	0.75	80	150	125
	1.5	100	100	125
	2.2	100	70	125
	4.0	300	50	125
<b>Three Phase 380V</b>	0.75	150	300	125
	1.5	150	220	125
	2.2	250	200	125
	4.0	300	130	125
	5.5	400	90	125
	7.5	500	65	125
	11	800	43	125
	15	1000	32	125
	18.5	1300	25	125
	22	1500	16	125
	30	2500	12.6	125
	37	3700	9.4	125
	45	4500	9.4	125
	55	5500	6.3	125
	75	7500	9.4/2	125
	93	9000	9.4/2	125
	11	11000	6.3/2	125
	132	13000	6.3/2	125
	160	16000	2.5	125
	185	18500	2.5	125
	200	20000	2.5	125
	220	22000	2.5/2	125
	250	25000	2.5/2	125
	280	28000	2.5/2	125
	315	32000	2.5/2	125
355	34000	2.5/2	125	
400	42000	2.5/2	125	
450	45000	2.5/2	125	
500	52000	2.5/2	125	

Figure 2.5. 550Series AC Drive Breaking Unit List

# **Chapter 3**

## **Installation & Wiring**

## Chapter 3 Installation & Wiring

### 3.1 Mechanical Installation

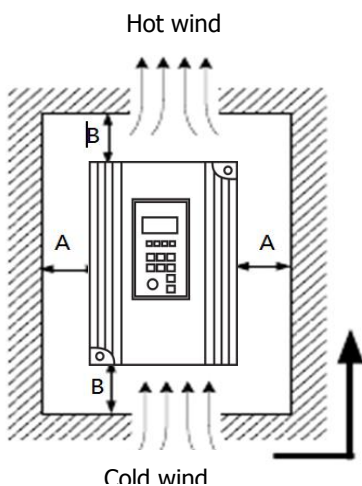
#### 3.1.1 Installation Environment Requirements

- 1) Ambient temperature-10°C~50°C.
- 2) Avoid electromagnetic interference and keep the unit away from the source of interference.
- 3) Prevent dropping water, steam, dust powder, cotton fiber or fine metal powder from invasion.
- 4) Prevent oil, salt and corrosive gas from entering it.
- 5) Avoid vibration. Vibration should be less than 0.6G. Keep away from punching machine etc.
- 6) Avoid high temperature, moisture or being wetted due to raining, with the humidity below 95%RH (non-condensing).
- 7) Prohibit the use in the dangerous environment where inflammable or combustible or explosive gas, liquid or solid exists.

#### 3.1.2 Installation Clearance Requirements

The clearance that needs to be reserved varies with the power class of the 550 Series, as shown in the following figure.

Figure 3.1.2.1 Clearance around the 550 Series for installation



Installation clearance requirements on the MD380 series AC drives of different power classes

Power Class	Clearance Requirements	
18.5kW~22kW	A≥10mm	B≥200mm
30kW~37kW	A≥50mm	B≥200mm
45kW~110kW	A≥50mm	B≥300mm

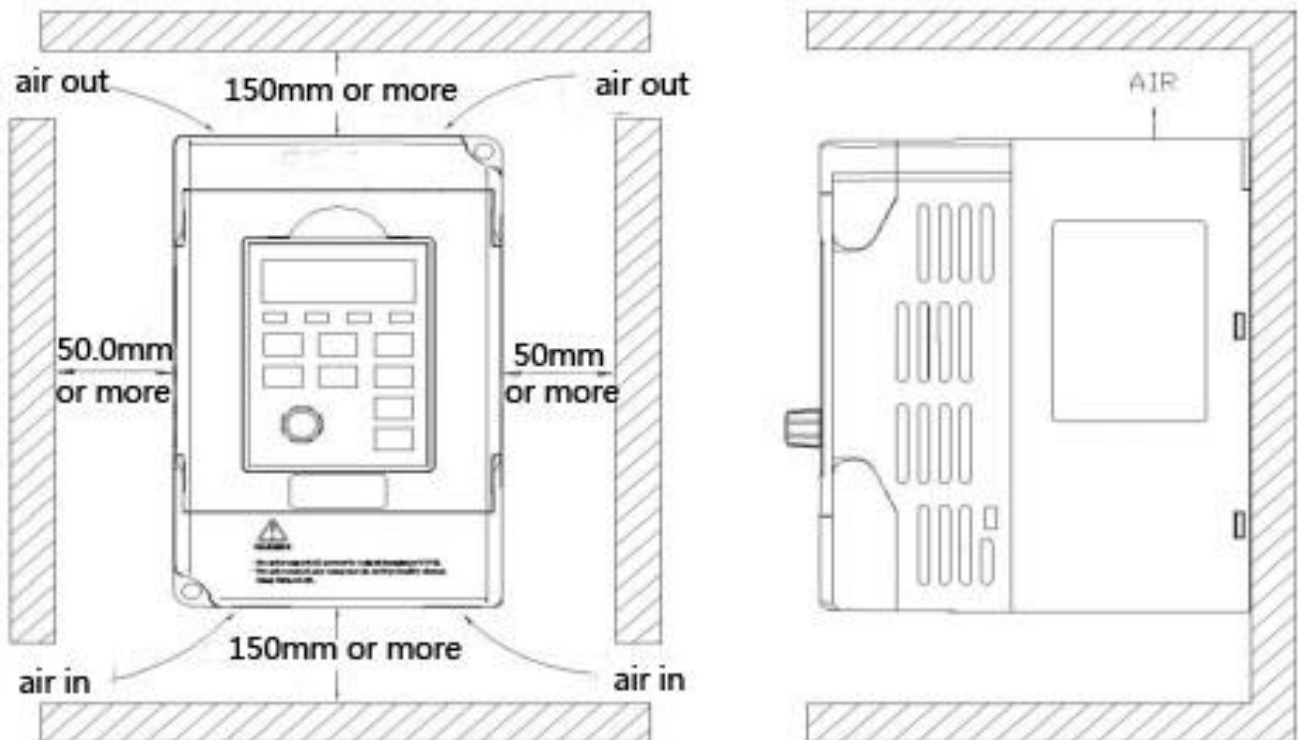
**Chart 3.1.2**

**Fig. 3.1.2.1**

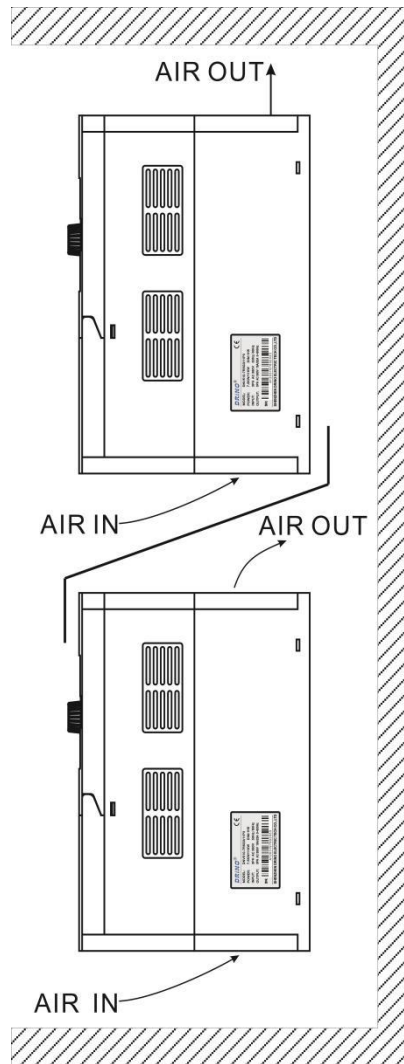
- ※ When transporting AC Drive , right lifting tools are required to prevent AC Drive from damaging.

- ※ The number of stacked box of the AC Drive is not permitted higher than the limit.
- ※ Please don't run the AC Drive if there is damage or lacking of components.
- ※ Do not place heavy objects on the AC Drive .
- ※ Please prevent screw, cable pieces or other conductive objects or oil inflammable objects invading the AC Drive .
- ※ Do not make it fall or have a strong impact.
- ※ Confirm if the installation location and object could withstand the weight of the AC Drive .

The AC Drive must be installed by wall hooking、 indoor room with adequate ventilation, with enough space left between it and the adjacent objects or **retaining board (walls) around, as shown in the picture below:**



**Fig. 3.1.2.2**



**Fig. 3.1.2.3**

**Heat dissipation problems should be concerned when doing mechanical installation, please mind rules below:**

1) Mounting space is shown in chart 3.1.2, which could ensure the heat sinking space of the AC Drive . However, the heat sinking of other devices in the cabinet shall also be considered.

2) Install the AC Drive vertically so that the heat may be expelled from the top. However, the equipment cannot be installed upside down. If there are multiple AC Drives in the cabinet, parallel installation is better. In the applications where up-down installation is required, please install the thermal insulating guide plate referring to the Fig. 3.2.1.2 and 3.1.2.3 for standalone installation and up-down installation.

3) Installing support must be flame retardant materials.

4) It is suggested that cooling cabinet be put outside at places where powder dust exists. Space inside the sealed cabinet shall be large as much as possible.

---

## 3.2 Electrical Installation

### 3.2.1 Description of Main Circuit Terminals

Terminal Name	Function description
R、 S、 T	Three phase power input terminal
P+、 PB	External Braking resistance reserved terminal
U、 V、 W	Three phase AC output terminal
PE	Earth terminal

**Chart . 3.2.1**

### 3.2.2 Caution of Main Circuit wiring

1 ) Input Power R、 S、 T :

- AC Drive input side connection, no phase sequence requirements.
- The specifications and installation methods of the external power wiring should comply with the local regulations and related IEC standards.
- Please refer to the following table for power cable wiring :

AC Drive Model		Recommended breaker specifications	Recommended contactor specification	Recommended input side main loop wire (m <sup>2</sup> )	Recommended output side main loop wire(m <sup>2</sup> )	Recommended control loop wire(m <sup>2</sup> )
Single Phase 220V	0.4KW	16	10	2.5	2.5	1.5
	0.75KW	16	10	2.5	2.5	1.5
	1.5KW	20	16	4	2.5	1.5
	2.2KW	32	20	6	4	1.5
Three Phase 380V	0.75KW	10	10	2.5	2.5	1.5
	1.5KW	16	10	2.5	2.5	1.5
	2.2KW	16	10	2.5	2.5	1.5
	4KW	25	16	4	4	1.5
	5.5KW	32	25	4	4	1.5
	7.5KW	40	32	4	4	1.5

**※This chart is for reference only, not as a standard**

### Chart 3.2.2.1

#### 550series AC Drive Lectotype guidance for peripheral electrical components

##### 2 ) Brake resistance connection terminal ( P+ ) 、 PB :

- The reference value of the brake resistance selection and the line distance should be less than 5m. Otherwise, the AC Drive may be damaged.

##### 3 ) AC Drive output side U、 V、 W:

- The specifications and installation methods of the external power wiring should comply with the local regulations and related IEC standards.
- For power cable wiring, please refer to the wiring shown in Figure 3.2.3.
- The AC Drive side can not be connected to the capacitor or surge absorber, otherwise it will be caused to protect and even damage.
- When the motor cable is too long, because of the influence of distributed capacitance, it is easy to generate electric resonance, resulting in the insulation failure of motor, or the large leakage current, which makes the AC Drive overcurrent protection. When the length of the motor cable is more than 100m, the AC output reactor must be installed near the frequency converter.

##### ● 4 ) Earthing terminal PE:

- The terminals must be reliably grounded, and the grounding wire must be less than 10 Omega. Otherwise, it will result in abnormal or even damage to the equipment work.
- Can not share the ground terminal and the power zero line N terminal.
- The impedance of a grounding conductor must be required to meet the requirements of a large short circuit current that may occur when a fault occurs.
- Protection of grounding conductors must be made of yellow green cable.

##### 5 ) Requirements for the pre - stage protection device:

- Appropriate protective devices should be installed on the input distribution lines. Protection devices need to provide over current protection, short circuit protection and isolation protection and other functions.
  - When selecting protective devices, factors such as power cable current capacity, system overload capacity and short-circuit capability of equipment before power distribution should
-

## M550 Series AC Drive User Manual

be considered. Generally, please choose according to recommended values in 3.2.3 table recommendation.

### 3.2.3 Description of Main Circuit Terminals

Description of Main Circuit Terminals of Single-phase AC Drive

<b>T/A1</b>	<b>T/B1</b>	<b>DI1</b>	<b>DI2</b>	<b>DI3</b>	<b>DI4</b>	<b>DI5</b>	<b>S+</b>	<b>S-</b>	<b>AI1</b>	<b>AM</b>
<b>TA</b>	<b>TB</b>	<b>TC</b>	<b>AO1</b>	<b>COM</b>	<b>AO2</b>	<b>24V</b>	<b>FM</b>	<b>GND</b>	<b>AI2</b>	<b>10V</b>

AC Drive Terminals

T/A1 T/B1 are not standard equipped, need to order in advance.

## 3.3 Control circuit terminals description

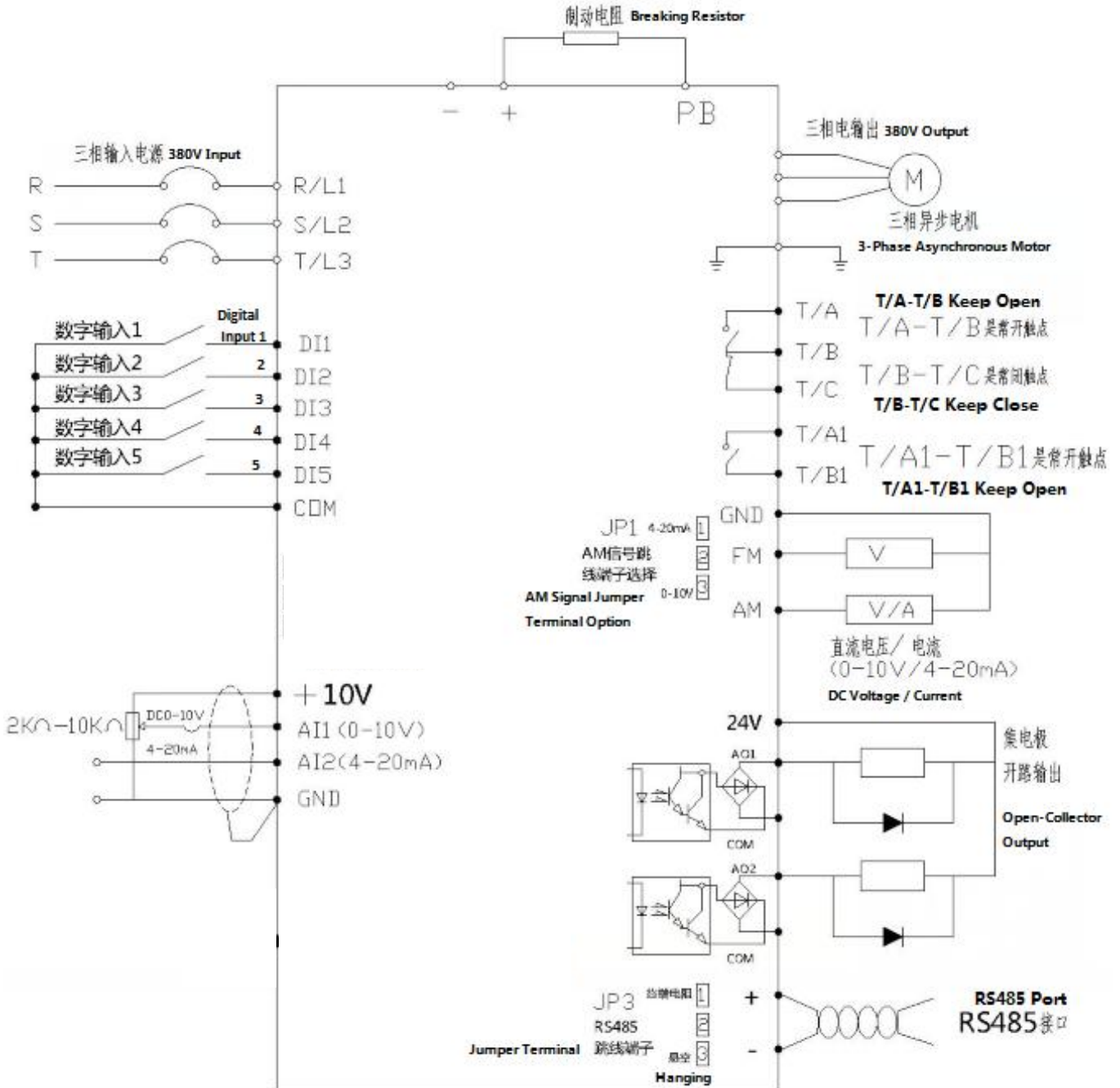
550series Terminals function description :

Type	Terminal sign	Terminal Name	Function Description
Power supply	+10V-GND	External terminal of 10V power supply	Provide +10V power supply for external units, with maximum output current of 10mA. It is generally used as the operating power supply for the external potentiometer. The potentiometer resistance range is 1kΩ to 5kΩ.
Analog input	AI1-GND	Analog input terminal 1	1. Input voltage range : DC 0V to 10V 2. Input impedance : 22kΩ of voltage input
	AI2-GND	Analog input terminal 2	1. Input range : DC 0V~10V/4mA~20mA , chosen by jumper JP4 on control board. 2. Input impedance : 22kΩ when voltage input,. When current input, through JP2 impedance, 500Ω or 250Ω adjustable
Digital Input	DI1-COM	Digital Input 1	1. Optical coupling isolation , bipolar input. 2. Input impedance : 2.4kΩ. 3. Electrical level input voltage range : 9V~30V.
	DI2-COM	Digital Input 2	
	DI3-COM	Digital Input 3	
	DI4-COM	Digital Input 4	
	DI5-COM	Digital Input 5	
Analog output	AM-GND	Analog output	Output voltage range : 0V to 10V.
Digital Output	AO1-COM	Digital output	Optical coupling isolation, dual polarity open collector output. Output voltage range : 0V to 24V.

# M550 Series AC Drive User Manual

			Output current range : 0mA to 50mA.
	AO2-COM	Digital output	Optical coupling isolation, dual polarity open collector output. Output voltage range : 0V to 24V. Output current range : 0mA to 50mA.
Relay output	T/B-T/C	Normally closed	Contact driving capacity : 250Vac , 3A , COS $\phi$ =0.4. 30Vdc, 1A
	T/A-T/B	Normally open	

## 3.4 Terminal Wiring Diagram



Note: TA1, TB1 are not standard-equip, pre-order if you need.

# **Chapter 4**

## **Keyboard operation instructions**

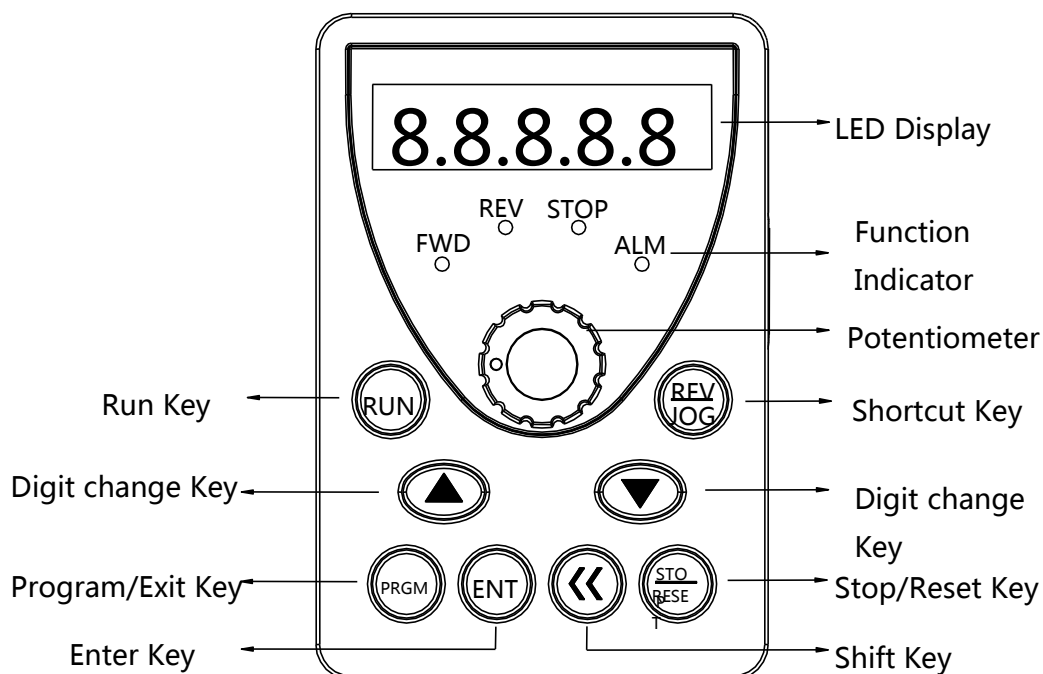
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## Chapter 4. Keyboard operation instructions

### 4.1 Operation Panel

You can modify the parameters, monitor the working status and start or stop the AC Drives by operating the operation panel, as shown in the following figure.

Operation panel figure



Operation panel figure

#### 4.1.1 Function indicator lamp instructions

- FWD : ac drive **forward indicator** lighting
  - REV : ac drive **reset indicator** lighting
-

- STOP : ac drive **pause indicator** lighting
- ALM :ac drive **fault indicator** lighting

### 4.2 Description of Keys on the Operation Panel

Key sign	Name	Function description
PRGM	Program	Enter or exit Level I menu.
ENTER	Confirm	Enter the menu interfaces level by level, and confirm the parameter setting.
▲	Increase	Increase the data or the function code.
▼	Decrease	Decrease the data or the function code.
<<	Shift	Select the displayed parameters in turn in the stop or running state, and select the digit to be modified when modifying parameters.
RUN	Run	Start the AC drive in the operation panel control mode.
STOP/ RESET	stop/reset	Stop the AC drive when it is in the running state and perform the reset operation when it is in the fault state. The functions of this key are restricted in <b>P7-02</b> .
REV/JOG	Multi-function selection	Perform function switchover (such as quick switchover of command source or direction) according to the parameter named <b>P7-01</b> .

#### 4.2.1 parameter setting

The three level menus are :

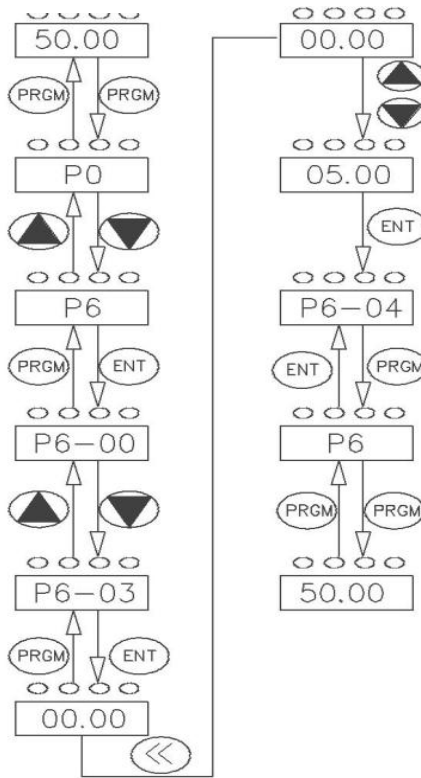
- 1、 Function code number ( Level I )
- 2、 Function code marking ( Level II )
- 3、 Function code set value ( Level III )

**Notes** : When operating on the three level menu, the Level II can be returned by **PRGM** or **ENT**. The difference between them is: according to **ENT**, set the parameters into the control panel,

---

then return to the level II, and automatically transfer to the next function code: **PRGM** directly returns to the level II, does not store parameters, and stays in the current function code.

**E.G. :** Change the function code **P6-03** from 00.00 to 05.00:



**Three level menu operation chart**

**Fig. 4.2.1**

In the state of the level III, if the parameter does not have a flashing bit, it indicates that the function code can not be modified, This may be because:

1. Such a function code is only readable, such as, AC drive model, actually detected parameter and running record parameter.
2. Such a function code cannot be modified in the running state and can only be changed at stop.

### **4.2.2 Self learning of motor parameter**

The method of obtaining the internal electrical parameters of the controlled motor by the AC Drive has : Dynamic tuning、 Static tuning 1、 Static tuning 2、 Manual input of motor parameters.

The self-learning operation steps of the motor parameters are as follows :

The 1<sup>st</sup> step : If the motor can completely disconnect with the load, in the case of power failure, the motor will be detached from the mechanical motor and the load part, so that the motor can be freely rotated.

The 2<sup>nd</sup> step : After power-on, the AC Drive command source (**P0-02**) is selected as the command channel of the operation panel.

The 3<sup>rd</sup> step : Input the nameplate parameters of the motor (such as P1-00 to P1-05) correctly, please input the following parameters according to the actual parameters of the motor:

Input according to the motor nameplate	Parameter	
	<b>P1-00</b> : motor type select	<b>P1-01</b> : motor rated power
<b>P1-02</b> : motor rated voltage	<b>P1-03</b> : motor rated current	
<b>P1-04</b> : motor rated power	<b>P1-05</b> : motor rated revolving speed	

**Chart 4.2.2**

The 4<sup>th</sup> step: if it is asynchronous motor, then **P1-37** please select 2 (complete tuning of the asynchronous machine), press ENTER key, meanwhile the keyboard displays TUNE. Then press the RUN key on the keyboard panel, the AC Drive will drive the motor to increase or decelerate, and turn it into operation. The running indicator lights up, and the tuning operation duration is about 2 minutes. When the above display information is gone, it returns to the normal parameter display state, indicating that the tuning is completed.

After this complete tuning, the AC Drive automatically calculates the following parameters of the motor :

Motor	Parameter
	P1-06: Stator resistance of asynchronous motor
P1-07: Rotor resistance of asynchronous motor	
P1-08: The leakage inductance of asynchronous motor	
P1-09: Induction motor mutual inductance	
P1-10: Asynchronous motor no-load current	

**Chart 4.2.3**

If the motor can not be completely removed from the load , parameter **P1-37** please choose **3** ( asynchronous motorStatic tuning 2 ) , Then press the **RUN** key on the keyboard panel to start the tuning of the motor parameters.

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# **Chapter 5**

## **Operation Cases and Descriptions**

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## **Chapter 5 Operation Cases and Descriptions**

### **5.1 Keyboard Panel Run, Stop, Up, Down for Speed**

**Parameter Settings:**

**P0-02=0** (Factory Default)

**P0-03=0** (Digital setting, Frequency setting is Parameter **P0-08**; Power-down does not remember)

**P0-03=1** (Digital setting, Frequency setting is Parameter **P0-08**; Power down memory)

Speed Control: Press "▲" key to increase Frequency, "▼" key to decrease Frequency

### **5.2 Keyboard start, stop; keyboard potentiometer for speed control**

**Parameter Settings:**

**P0-02=0** (Factory Default)

**P0-03=4** (Factory Default)

Start, stop: press "RUN" key FWD indicator light On to Run; press "STOP / RESET" key to stop;

If you want the keyboard to Forward and Reverse, set **P7-01 = 2** and press the (REV / JOG) key. REV indicator light On.

Speed control: panel potentiometer knob (clockwise frequency increase, counterclockwise is the opposite)

### **5.3 External terminal Run, Stop; External potentiometer for Speed**

**Parameter Settings:**

**P0-02=1 P0-03=2**

Start, stop: "**DI1-COM**" short-circuit frequency "FWD" indicator light On;

"**DI2-COM**" short-circuit "REV" indicator light On;

The AC Drive stops when the **DI1-DI2** terminal is disconnected from **COM**.

Speed control: Rotate the external potentiometer ( **10V AI1 GND** )

If the AC Drive is powered up, set **P8-18 = 0** (start protection selection)

### 5.4 External terminal Run, Stop; external analog voltage signal speed control ( 0-10V )

**Parameter Settings:**

**P0-02=1 P0-03=2**

Start, stop: "**DI1-COM**" short-circuit frequency "FWD" indicator light On;

"**DI2-COM**" short-circuit "REV" indicator light On;

The AC Drive stops when the **DI1-DI2** terminal is disconnected from **COM**.

Speed control: Analog voltage signal (**AI1 GND**- "0-10V or 0-5V voltage signal)

Analog voltage signal linearity adjustment parameters in the **P4-13 --- P4-17**, generally do not need to adjust

### 5.5 External terminal Run, Stop; External analog current signal speed (4-20MA)

**Parameter Settings:**

**P0-02=1 P0-03=3**

Start, stop: "**DI1-COM**" short-circuit frequency "FWD" indicator light On;

"**DI2-COM**" short-circuit "REV" indicator light On;

The AC Drive stops when the **DI1-DI2** terminal is disconnected from **COM**.

**Speed control: Analog current signal (AI2 GND- "4-20MA analog current signal)**

Analog current signal linearity adjustment parameters in the **P4-18 --- P4-22**, generally do not need to adjust.

### 5.6 External terminal up, down key to control speed

**Panel Start:**

**Parameter Settings:**

**P0-02=0 P0-03=0 P4-00=6 P4-01=7**

Start and stop: Press "RUN" key FWD operation indicator light On, press (REV / JOG) key REV indicator light (set **P7-01 = 2**); Press (STOP / RESET) to stop the AC Drive.

Speed control: (**DI1 --- COM**) Short-circuit speed increases, (**DI2-COM**) short-circuit speed decreases

**External start:**

**Parameter Settings:**

**P0-02=1 P0-03=0 P4-00=6 P4-01=7 P4-02=01 P4-02=02**

Start, stop: "**DI3-COM**" shorted FWD indicator light On, the AC Drive is running;

"**DI4-COM**" shorted REV indicator light On, the AC Drive is running; otherwise the AC Drive stops.

Speed control: (**DI1-COM**) Short-circuit speed increases, (**DI2-COM**) Short-circuit speed decreases.

If you need frequency memory function: **P0-23=1**

## 5.7 Multi-speed setting of AC Drive

### Panel Start:

**P0-02=0 P0-03=6 P4-00=12 P4-01=13 P4-02=14 P4-00=15**

(P4 parameter group definition multi-speed function, 12 for multi-step speed 1, 13 for multi-step speed 2, 14 for multi-speed 3, 15 for multi-speed 4; 4 terminals can be combined into 16 speeds)

Start, stop: press "RUN" key, FWD indicator light On, AC Drive run; press REV/JOG key, REV indicator light on, (Set **P7-01=2**); Press STOP/RESET key, AC Drive stops.

### External start:

**P0-02=1 P0-03=6 P4-00=12 P4-01=13 P4-02=14 P4-03=15 P4-04=01**

Start, Stop: "**DI1-COM**" terminal short-circuit to start operation, disconnect the AC Drive to stop running.

Speed control: Define the multi-speed terminal and **COM** short circuit, AC Drive display frequency.

### Multi-speed table:

4 multi-segment instruction terminals can be combined into 16 states, The 16 states correspond to 16 instruction sets, as shown in Table 1:

**Table 1 Multi-segment Instruction Function Description**

K4	K3	K2	K1	Instruction set	Corresponding parameters
OFF	OFF	OFF	ON	Multi - segment instruction 1	<b>PC-01</b>
OFF	OFF	ON	OFF	Multi - segment instruction 2	<b>PC-02</b>
OFF	OFF	ON	ON	Multi - segment instruction 3	<b>PC-03</b>
OFF	ON	OFF	OFF	Multi - segment instruction 4	<b>PC-04</b>
OFF	ON	OFF	ON	Multi - segment instruction 5	<b>PC-05</b>
OFF	ON	ON	OFF	Multi - segment instruction 6	<b>PC-06</b>
OFF	ON	ON	ON	Multi - segment instruction 7	<b>PC-07</b>

ON	OFF	OFF	OFF	Multi - segment instruction 8	<b>PC-08</b>
ON	OFF	OFF	ON	Multi - segment instruction 9	<b>PC-09</b>
ON	OFF	ON	OFF	Multi - segment instruction 10	<b>PC-10</b>
ON	OFF	ON	ON	Multi - segment instruction 11	<b>PC-11</b>
ON	ON	OFF	OFF	Multi - segment instruction 12	<b>PC-12</b>
ON	ON	OFF	ON	Multi - segment instruction 13	<b>PC-13</b>
ON	ON	ON	OFF	Multi - segment instruction 14	<b>PC-14</b>
ON	ON	ON	ON	Multi - segment instruction 15	<b>PC-15</b>

**Chart 5.7.1**

When the frequency source is selected as multi-speed, function code **PC-00~PC-15** 100.0%, corresponds to the maximum frequency **P0-10**. Multi-segment instructions in addition to multi-speed function, but also can be used as a PID source, Or as a voltage source for V / F separation control, to meet the need to switch between different setpoints.

**Table 2 Acceleration / deceleration time selection terminal function description**

Terminal 2	Terminal 1	Acceleration or deceleration time selection	Corresponding parameters
OFF	OFF	Acceleration time 1	<b>P0-17、 P0-18</b>
Terminal 2	Terminal 1	Acceleration or deceleration time selection	Corresponding parameters
OFF	ON	Acceleration time 2	<b>P8-03、 P8-04</b>
ON	OFF	Acceleration time 3	<b>P8-05、 P8-06</b>
ON	ON	Acceleration time 4	<b>P8-07、 P8-08</b>

## 5.8 AC Drives three-wire system settings

<b>P4-11</b>	Terminal command mode		Factory default	0
	Predetermined area	0	Two-wire type 1	
		1	Two-wire type 2	
		2	Three-wire type 1	
		3	Three-wire type 2	

**Chart 5.8.1**

This parameter defines four different ways of controlling the AC Drive to run via external terminals.

0 : Two-wire mode      1: This mode is the most commonly used two-wire mode. The terminals **DI1**, **DI2** are used to determine the forward and reverse run of the motor. The function

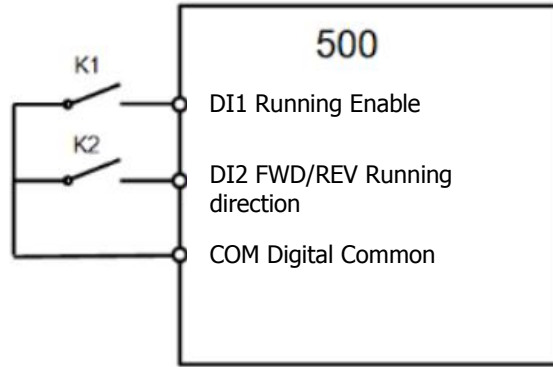
Function code	Name	Settings	Function description
<b>P4-11</b>	Terminal command mode	0	Two-wire type 1
<b>P4-00</b>	<b>DI1</b> Terminal function selection	1	Running Forward (FWD)
<b>P4-01</b>	<b>DI2</b> Terminal function selection	2	Reverse run (REV)

**Chart 5.8.2**

code is set as follows:

K1	K2	Running Command
0	0	Stop
0	1	Reverse
1	0	Forward
1	1	Stop

**Chart 5.8.3**



**Fig.5.8.1**

As Figure 5.8.1 shows, in this control mode, K1 close, the AC Drive is running forward. K2 close, reverse run. K1, K2 are closed or disconnected at the same time, the AC Drive stop running.

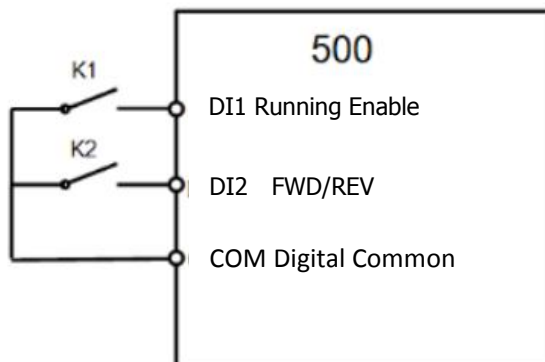
1: Two-wire mode    2: In this mode, the **DI1** terminal function is the run enable terminal , The **DI2** terminal function determines the direction of running. The function code is set as follows:

Function code	Name	Settings	Function description
<b>P4-11</b>	Terminal command mode	1	Two-wire type 2
<b>P4-00</b>	DI1 Terminal function selection	1	Running enable
<b>P4-01</b>	DI2 Terminal function selection	2	Forward and reverse direction of running

**Chart 5.8.4**

K1	K2	Running Command
0	0	Stop
0	1	Stop
1	0	FWD
1	1	REV

**Chart 5.8.5**



**Fig.5.8.2**

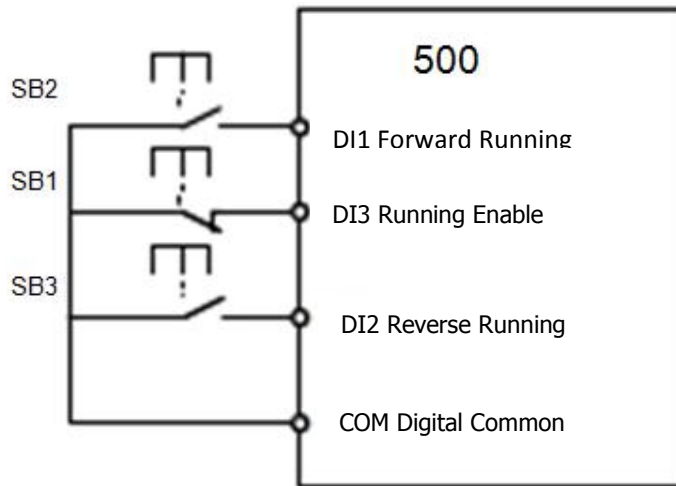
As Figure 5.8.2 shows, in this control mode, K1 close, K2 disconnect, the AC Drive is running forward. K2 close, reverse run. K1 disconnected, the AC Drive stop running.

2: Three - wire control mode

1: This mode **DI3** is the enable terminal, the directions are controlled by **DI1,DI2**. The function code is set as follows:

Function code	Name	Settings	Function description
<b>P4-11</b>	Terminal command mode	2	Three-wire type 1
<b>P4-00</b>	<b>DI1</b> Terminal function selection	1	Forward running (FWD)
<b>P4-01</b>	<b>DI2</b> Terminal function selection	2	Reverse running (REV)
<b>P4-02</b>	<b>DI3</b> Terminal function selection	3	Three - wire operation control

**Chart 5.8.6**



**Fig. 5.8.3**

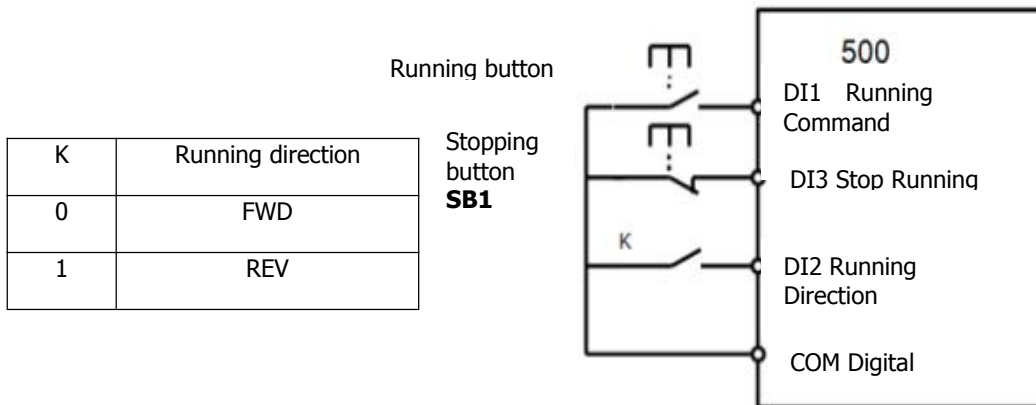
As Fig 5.8.3 shows, in this control mode, when the SB1 button is closed, press the SB2 button to turn the AC Drive forward, press the SB3 button to turn the AC Drive reverse, SB1 button turns off the moment the AC Drive stops. Normal start and run, you must keep the SB1 button closed.

SB2, SB3 button command is in the closed action along the entry into force. The operating status of the AC Drive is based on the last button action of the three buttons.

3. Three - wire control mode 2: In this mode, DI3 is the enable terminal, and the run command is given by **DI1**, The direction is determined by the state of **DI2**. The function code is set as follows:

Function code	Name	Settings	Function description
<b>P4-11</b>	Terminal command mode	3	Three-wire type 2
<b>P4-00</b>	<b>DI1</b> Terminal function selection	1	Run enable
<b>P4-01</b>	<b>DI2</b> Terminal function selection	2	Forward and Reverse direction of running
<b>P4-02</b>	<b>DI3</b> Terminal function selection	3	Three - wire operation control

**Chart 5.8.7**



**Fig 5.8.4**

As Table 5.8.4 shows, in this control mode, when the SB1 button is closed, press the SB2 button to turn the AC Drive running, K disconnected, the AC Drive running forward. K closed, the AC Drive reverse. SB1 button turns off the moment the AC Drive stops. Normal start and run, you must keep the SB1 button closed. SB2 button command is in the closed action along the entry into force.

## **5.9 AC Drive PID function application (Air compressor, water pump and other constant pressure load applications)**

### **Parameter settings:**

**P0-02=0 or 1** (Panel start or external start)

**P0-03=8** (The frequency given is PID)

**PA-00=0** (PID Given source)

**PA-01** (PID Given value---- Set according to the size of the pressure gauge or transmitter range and the actual needs)

**PA-02=0 or 1** (PID Feedback source----- Select 0 General External Remote Pressure Gauge; Select 1 General External Pressure Transmitter )

### **Wiring:**

Remote pressure gauge: 10V AI1 GND

Pressure Transmitters: 10V AI2 or 24V AI2; Shor circuit COM and GND

## **5.A The keyboard is running display the parameter settings**

### **Parameter:**

**P7-03** ( LED Running display parameters )

Note: This parameter sets the display status of the AC Drive in the running state ( BIT00-----BIT15, total 16 states ) , With 4 hexadecimal representation, One bit hexadecimal means 4-bit binary ( 2 is represented by 0 1, 0 indicates that this state is not displayed , 1 indicates that this status is displayed. )

For example, **F7-03=H.000F**,means BIT00----BIT03 is "1111" -----BIT00—BIT03 These four states can be displayed in the running state, you can switch through the " «" button; (Binary 1111 is represented by hexadecimal "F"). That is, the frequency converter in the running state shows the operating frequency, set frequency, bus voltage, output voltage.

## **5.B The keyboard only shows the speed**

### **Parameter:**

**P7-03=H.4000**

**P7-06=6**(Indicates that the motor is a 2-pole motor , Speed display 3000)

**P7-06=3.000**(Indicates that the motor is a 4-pole motor , Speed display 1500)

**P7-06=2.000** ( Indicates that the motor is a 6-pole motor , Speed display 1000 )

Note:

1. H.4000 Convert to binary is "0100 0000 0000 0000" ie: BIT14=1 ( BIT14= Load speed display ) ;
2. Because we drag the motor is generally asynchronous motor, there is a slip or the load itself involves a change in the speed ratio, so the **P7-06** parameter settings are generally set to a few points, let it more accurately reflect the actual load speed.

# **Chapter 6**

## **Function Code Table**

## Chapter 6 Function Parameters Table

Group P and Group A are standard function parameters. Group U includes the monitoring function parameters.

**The symbols in the function code table are described as follows:**

"☆": The parameter can be modified when the AC drive is in either stop or running state.

"★": The parameter cannot be modified when the AC drive is in the running state.

"●": The parameter is the actually measured value and cannot be modified.

"\*": The parameter is factory parameter and can be set only by the manufacturer.

### 6.1 Standard Function Parameters

Function code	Name	Setting Range	Factory Setting	property
<b>P0 Standard Function Parameters</b>				
<b>P0-00</b>	Reserved	Reserved	Reserved	
<b>P0-01</b>	Motor control mode	0 : Speed sensorless vector control ( SFVC ) 1 : Closed-loop vector control (CLVC) 2 : Voltage/Frequency (V/F)	2	★
<b>P0-02</b>	Command source selection	0 : Operation panel control (LED off) 1 : Terminal control (LED on) 2:Communication control (LED blinking)	0	☆
<b>P0-03</b>	Main frequency source X selection	0:Digital setting (non-retentive at power failure) 1 : Digital setting ( Pre-frequency as <b>P0-08</b> , UP/DOWN could be changed , retentive at power failure )	4	★

		2 : AI1 3 : AI2 4 : Keyboard potentiometer 5 : reserved 6 : Multi-reference 7 : simple PLC 8 : PID 9 : Communication setting		
<b>P0-04</b>	Auxiliary frequency source Y selection	Same as <b>P0-03</b> ( Main frequency source X selection )	0	★
<b>P0-05</b>	Auxiliary frequency source Y range selection	0 : Relative to maximum frequency 1 : Relative to frequency source X	0	☆
<b>P0-06</b>	Auxiliary frequency source Y range	0% ~ 150%	100%	☆
<b>P0-07</b>	Frequency source stacking selection	Unit's digit Frequency source selection 0 : Main frequency source X. 1 : Main / auxiliary operation result (10bit determine operation relationship) 2 : Switching between X & Y 3 : Switching between X & option 1 4 : Switching between Y & option 1 Ten's digit : Relationship between main / auxiliary frequency source 0 : Main+auxiliary 1 : Main-auxiliary 2 : MAX(main frequency source X, auxiliary frequency source Y) 3 : MIN(main frequency source X, auxiliary frequency source Y)	00	☆
<b>P0-08</b>	Preset frequency	0.00Hz ~ Max frequency ( <b>P0-10</b> )	50.00Hz	☆
<b>P0-09</b>	Running direction	0 : Same direction	0	☆

		1 : Reverse direction		
<b>P0-10</b>	Max frequency	50.00Hz ~ 500.00Hz	50.00Hz	★
<b>P0-11</b>	Source of frequency upper limit	0:setting by <b>P0-12</b> 1 : AI1 2 : AI2 3 : Keyboard potentiometer 4 : reserved 5 : communication setting	0	★
<b>P0-12</b>	Frequency upper limit	Frequency lower limit ( <b>P0-14</b> ) to maximum frequency ( <b>P0-10</b> )	50.00Hz	☆
<b>P0-13</b>	Frequency upper limit offset	0.00Hz ~ Max frequency ( <b>P0-10</b> )	0.00Hz	☆
<b>P0-14</b>	Frequency lower limit	0.00Hz ~ frequency upper limit ( <b>P0-12</b> )	0.00Hz	☆
<b>P0-15</b>	Carrier frequency	0.5kHz ~ 16.0kHz	6	☆
<b>P0-16</b>	Carrier frequency adjusting with temperature	0 : NO 1 : YES	1	☆
<b>P0-17</b>	Acceleration time 1	0.0s ~ 6500.0s	20	☆
<b>P0-18</b>	Deceleration time 1	0.0s ~ 6500.0s	20	☆
<b>P0-19</b>	Acc./Dec. time unit	0 : 1 s 1 : 0.1 s 2 : 0.01 s	1	★
<b>P0-21</b>	Auxiliary frequency source offset frequency	0.00Hz ~ Max frequency( <b>P0-10</b> )	0.00Hz	☆
<b>P0-22</b>	Frequency command resolution	1 : 0.1HZ 2 : 0.01Hz	2	★
<b>P0-23</b>	Digital setup frequency memory selection upon stop	0 : Without memory 1 : memory	0	☆
<b>P0-24</b>	reserved	Reserved	Reserved	-
<b>P0-25</b>	Acceleration / deceleration	0: Maximum frequency(P0.10) 1 : Setting frequency	0	★

	reference frequency	2 : 100Hz		
<b>P0-26</b>	Frequency UP/DOWN reference upon running	0 : Running frequency 1 : Setting frequency	0	★
<b>P0-27</b>	Command source & frequency source binding	Unit's digit : Operation panel command bound frequency source selection 0 : Without binding 1 : Digital setup frequency source 2 : AI1 3 : AI2 4 : AI3(Potentiometer) 5 : Reserved 6 : Multi-reference 7 : Simple PLC 8 : PID 9 : Communication setup Ten's digit : Terminal command bound frequency source selection Hundred's digit : Communication command bound frequency source selection Thousand's digit: Self-running bound frequency source selection	0	☆
<b>P0-28</b>	Communication expansion card	0 : Modbus protocol 1 : reserved	0	☆
<b>P1 Motor parameter</b>				
Function code	Name	Setting Range	Factory Setting	property
<b>P1-00</b>	Motor type selection	0 : General asynchronous motor 1 : Variable frequency asynchronous motor	0	★
<b>P1-01</b>	Rated power	0.1kW ~ 1000.0kW	Model dependent	★
<b>P1-02</b>	Rated voltage	1V ~ 2000V	Model	★

			dependent	
<b>P1-03</b>	Rated current	0.01A ~ 655.35A ( AC drive power ≤ 55kW ) 0.1A ~ 6553.5A ( AC drive power > 55kW )	Model dependent	★
<b>P1-04</b>	Rated frequency	0.01Hz ~ Max frequency	50Hz	★
<b>P1-05</b>	Rated revolving speed	1rpm ~ 65535rpm	Model dependent	★
<b>P1-06</b>	Asynchronous motor stator resistance	0.001Ω ~ 65.535Ω ( AC drive power ≤ 55kW ) 0.0001Ω ~ 6.5535Ω ( AC drive power > 55kW )	Model dependent	★
<b>P1-07</b>	Asynchronous motor rotor resistance	0.001Ω ~ 65.535Ω ( AC drive power ≤ 55kW ) 0.0001Ω ~ 6.5535Ω ( AC drive power > 55kW )	Model dependent	★
<b>P1-08</b>	Asynchronous motor leakage inductance	0.01mH ~ 655.35mH ( AC drive power ≤ 55kW ) 0.001mH ~ 65.535mH ( AC drive power > 55kW )	Model dependent	★
<b>P1-09</b>	Asynchronous motor mutual inductance	0.1mH ~ 6553.5mH ( AC drive power ≤ 55kW ) 0.01mH ~ 655.35mH ( AC drive power > 55kW )	Model dependent	★
<b>P1-10</b>	Asynchronous motor no load current	0.01A ~ P1-03 ( AC drive power ≤ 55kW ) 0.1A ~ P1-03 ( AC drive power > 55kW )	Model dependent	★
<b>P1-11</b>	<b>P1-11~P1-36</b>	Reserved	Reserved	-
<b>P1-37</b>	Tuning selection	0 : Without operation 1 : Asynchronous static tuning 1 2 : Asynchronous complete tuning 3 : Synchronous static tuning 2	0	★
<b>P2 group Vector control function group</b>				
Function	Name	Setting Range	Factory	property

code			Setting	
<b>P2-00</b>	Speed loop proportional gain 1	1 ~ 100	30	☆
<b>P2-01</b>	Speed loop proportional gain 1	0.01s ~ 10.00s	0.50s	☆
<b>P2-02</b>	Switching frequency1	0.00 ~ P2-05	5.00Hz	☆
<b>P2-03</b>	Speed loop proportional gain 2	1 ~ 100	20	☆
<b>P2-04</b>	Speed loop integration time 2	0.01s ~ 10.00s	1.00s	☆
<b>P2-05</b>	Switching frequency 2	P2-02 ~ Max frequency	10.00Hz	☆
<b>P2-06</b>	Vector control slip gain	50% ~ 200%	100%	☆
<b>P2-07</b>	Speed-loop filter time	0.000s ~ 0.100s	0.015s	☆
<b>P2-08</b>	Reserved	Reserved	Reserved	-
<b>P2-09</b>	Torque upper limit digital setup in speed control mode	0 : function code (P1-10)setting 1 : AI1 2 : AI2 3 : AI3(Potentiometer) 4 : reserved 5 : Communication setup 6 : MIN(AI1,AI2) 7 : MAX(AI1,AI2) 1-7 Full range correspondence o P1-10	0	☆
<b>P2-10</b>	Torque upper limit digital setup in speed control mode	0.0% ~ 200.0%	150.0%	☆
<b>P2-11</b>	P2-11—P2-12	Reserved	Reserved	
<b>P2-13</b>	Excitation regulation proportional gain	0 ~ 60000	2000	☆
<b>P2-14</b>	Excitation regulation integration gain	0 ~ 60000	1300	☆

<b>P2-15</b>	Torque regulation proportional gain	0 ~ 60000	2000	☆
<b>P2-16</b>	Torque regulation integration gain	0 ~ 60000	1300	☆
<b>P2-17</b>	Speed loop integration attribute	Unit's digit: integral separation 0 : Invalid 1 : Valid	0	☆

### P3 group V/F control parameter

Function code	Name	Setting Range	Factory Setting	property
<b>P3-00</b>	V/F curve setting	0 : Linear V/F 1 : Multi-point V/F 2 : Square V/F 3 : Power of 1.2 V/F 4 : Power of 1.4 V/F 6 : Power of 1.6 V/F 8 : Power of 1.8 V/F 9 : reserved 10 : VF complete separation mode 11 : VF semi separation mode	0	★
<b>P3-01</b>	Torque boost value	0.0% : ( automatically Torque boost ) 0.1% ~ 30.0%	Model dependent	☆
<b>P3-02</b>	Torque boost cut-off frequency	0.00Hz ~ Max frequency	50.00Hz	★
<b>P3-03</b>	Multi-point V/F frequency point F1	0.00Hz ~ P3-05	0.00Hz	★
<b>P3-04</b>	Multi-point V/F voltage point V1	0.0% ~ 100.0%	0.0%	★
<b>P3-05</b>	Multi-point V/F frequency point F2	P3-03 ~ P3-07	0.00Hz	★
<b>P3-06</b>	Multi-point V/F voltage point V2	0.0% ~ 100.0%	0.0%	★
<b>P3-07</b>	Multi-point V/F frequency point F2	P3-05 ~ rated frequency (P1-04)	0.00Hz	★
<b>P3-08</b>	Multi-point V/F	0.0% ~ 100.0%	0.0%	★

	voltage point V3			
<b>P3-09</b>	V/F slip compensation gain	0.0% ~ 200.0%	0.0%	☆
<b>P3-10</b>	V/F over-excitation gain	0 ~ 200	64	☆
<b>P3-11</b>	V/F oscillation suppression gain	0 ~ 100	40	☆
<b>P3-12</b>	Reserved	Reserved	Reserved	-
<b>P3-13</b>	V/F separation voltage source	0 : Digital setting ( <b>P3-14</b> ) 1 : AI1 2 : AI2 3 : AI3(Potentiometer) 4 : reserved 5 : MS command 6 : Simple PLC 7 : PID 8 : Communication setup Note : 100.0% corresponding to the rated motor voltage	0	☆
<b>P3-14</b>	V/F separation voltage digital setup	0V ~ rated voltage	0V	☆
<b>P3-15</b>	Voltage rise time of V/F separation	0.0s ~ 1000.0s Note : It indicates the time for the voltage rising from 0 V to rated motor voltage.	0.0s	☆
<b>P3-16</b>	Voltage decline time of V/F separation	0.0s ~ 1000.0s Note : It indicates the time for the voltage rising from 0 V to rated motor voltage.	0.0s	☆
<b>P3-17</b>	Stop mode selection upon V/F separation	0 : Frequency and voltage declining to 0 independently 1 : Frequency declining after voltage declines to 0	0	☆
<b>P3-18</b>	Over current stall current	50~200%	150%	★

<b>P3-19</b>	Overflow stall	0 :invalid 1 :valid	1	★
<b>P3-20</b>	Over current stall inhibition gain	0~100	20	☆
<b>P3-21</b>	Speed flow compensation coefficient stall action current	50~200%	50%	★
<b>P3-22</b>	Over voltage stall voltage	650.0V~800.0V	730.0V	★
<b>P3-23</b>	Over voltage stall	0 invalid 、 1 valid	1	★
<b>P3-24</b>	Over voltage stall suppression frequency gain	0~100	30	☆
<b>P3-25</b>	Over voltage stall suppression voltage gain	0~100	30	☆
<b>P3-26</b>	Maximum rise frequency limit of over voltage stall	0~50Hz	5Hz	★
<b>P3-27</b>	Reserved	Reserved	Reserved	☆
<b>P4 group input terminal group</b>				
Function code	Name	Setting Range	Factory Setting	property
<b>P4-00</b>	DI1 terminal function selection	0 : No function 1 : Forward command (FWD)	1	★
<b>P4-01</b>	DI2 terminal function selection	2 : Reverse command (REV) 3 : Three line running control 4 : FWD JOG command ( PJOG ) 5 : REV JOG command ( RJOG ) 6 : UP 7 : DOWN	2	★

<b>P4-02</b>	DI3 terminal function selection	8 : stop freely 9 : fault reset ( RESET ) 10 : pause 11 : External default normally open input 12 : Multi-reference terminal 1	9	★
<b>P4-03</b>	DI4 terminal function selection	13 : Multi-reference terminal 2 14 : Multi-reference terminal 3 15 : Multi-reference terminal 4 16 : Acc./dec.time selection terminal 1	12	★
<b>P4-04</b>	DI5 terminal function selection	17 : Acc./dec.time selection terminal 2 18 : Frequency source switching 19 : UP/DOWN setup reset (terminal and keyboard)	13	★
<b>P4-05</b>	Reserved	20 : Running command switching terminal 21 : Acc./dec forbidden	0	★
<b>P4-06</b>	Reserved	22 : PID pause 23 : PLC reset 24 : Swing frequency pause 25 : Counter input	0	★
<b>P4-07</b>	Reserved	26 : Counter reset 27 : Length counting input 28 : Length counting reset 29-31 : reserved 32 : immediate DC braking 33 : External default normally closed input	0	★

<b>P4-08</b>	Reserved	34 : Frequency modification enable 35 : PID direction reversed 36 : External stop terminal1 37 : Control command switching terminal 2 38 : PID integration suspension 39 : Frequency source X and preset frequency switching 40 : Frequency source Y and preset frequency switching	0	★
<b>P4-09</b>	Reserved	41 : Motor selection terminal 42 : reserved 43 : PID parameter switching 44 : reserved 45 : reserved 46 : Speed control/ torque control switching 47 : emergency stop 48: External stop terminal 2 49 : Deceleration DC braking 50 : Clear the current running time 51 : 2-line type / 3-line type switching 52-59 : reserved	0	★
<b>P4-10</b>	DI filter time	0.000s ~ 1.000s	0.010s	☆
<b>P4-11</b>	Terminal command mode	0 : 2-line type 1 1 : 2-line type 2 2 : 3-line type 1 3 : 3-line type 2	0	★
<b>P4-12</b>	Terminal UP/DOWN variation rate	0.001Hz/s ~ 65.535Hz/s	1.00Hz/s	☆
<b>P4-13</b>	AI curve 1 minimum input	0.00V ~ P4-15	0.00V	☆
<b>P4-14</b>	AI curve 1 minimum input	-100.0% ~ +100.0%	0.0%	☆

	corresponding setup			
<b>P4-15</b>	AI curve 1 maximum input	P4-13 ~ +10.00V	10.00V	☆
<b>P4-16</b>	AI curve 1 maximum input corresponding setup	-100.0% ~ +100.0%	100.0%	☆
<b>P4-17</b>	AI1 filter time	0.00s ~ 10.00s	0.10s	☆
<b>P4-18</b>	AI curve 2 minimum input	0.00V ~ P4-20	0.00V	☆
<b>P4-19</b>	AI curve 2 minimum input corresponding setup	-100.0% ~ +100.0%	0.0%	☆
<b>P4-20</b>	AI curve 2 maximum input	P4-18 ~ +10.00V	10.00V	☆
<b>P4-21</b>	AI curve 2 maximum input corresponding setup	-100.0% ~ +100.0%	100.0%	☆
<b>P4-22</b>	AI2 filter time	0.00s ~ 10.00s	0.10s	☆
<b>P4-23</b>	P4-23—P-32 reserved	Reserved	Reserved	
<b>P4-33</b>	AI curve selection	Unit digit : AI1 curve selection 1 : curve 1 ( 2 point , see the P4-13 ~ P4-16 ) 2 : curve 2 ( 2 point , see the P4-18 ~ P4-21 ) 3 : curve 3 ( 2 point , see the P4-23 ~ P4-26 ) 4 : curve 4 ( 4 point , see the A6-00 ~ A6-07 ) 5 : curve 5 ( 4 point , see the A6-08 ~ A6-15 )	321	☆

		Tens' digit : AI2 curve selection , same as unit digit. Hundreds' digit : reserved		
<b>P4-34</b>	A1 below minimum input setup selection	Unit' s digit :AI1 below minimum input setup selection 0: Min input setting 1:0.0% Ten' s digit : AI2 below minimum input setup selection , same as AI1 Hundred' s digit : AI3 below minimum input setup selection , same as AI1	000	☆
<b>P4-35</b>	DI1 delay time	0.0s ~ 3600.0s	0.0s	★
<b>P4-36</b>	DI2 delay time	0.0s ~ 3600.0s	0.0s	★
<b>P4-37</b>	DI3 delay time	0.0s ~ 3600.0s	0.0s	★
<b>P4-38</b>	DI terminal valid mode selection 1	0 : high level valid 1 : low level valid Unit' s digit : DI1 Ten' s digit : DI2 Hundred' s digit : DI3 Thousand' s digit : DI4 Ten thousand' s digit : DI5	00000	★
<b>P5 group output terminal (changeable )</b>				
<b>Function code</b>	<b>Name</b>	<b>Setting Range</b>	<b>Factory Setting</b>	<b>property</b>
<b>P5-00</b>	AO1 terminal output mode selection	1 : Pulse output(FMP) Switch output(FMR)	1	☆

<p><b>P5-01</b></p>	<p>AO1 selection (open collector output terminal)</p>	<p>0 : No output            1: AC Drive in operation            2: Output fault(Stop fault)            3: Frequency level detection FDT1 output            4: Frequency arrival            5: Null speed operation (stop without output)            6: Motor overload pre-alarm            7: AC Drive overload pre-alarm            8: Setup counting value arrived</p>	<p>0</p>	<p>☆</p>
<p><b>P5-01</b></p>	<p>Relay output selection  (TA1.TB1.TC1)</p>	<p>9 : Designated counting value arrived            10: Length arrived            11: PLC circulation end            12: Total running time arrived            13: Frequency limit            14: Torque limit            15: RUN ready            16: AI1&gt;AI2</p>	<p>0</p>	<p>☆</p>
<p><b>P5-02</b></p>	<p>Expansion card relay output selection(TA2.TB2.TC2)</p>	<p>17: Frequency upper limit arrived            18: Frequency lower limit arrived            (stop without output)</p>	<p>0</p>	<p>☆</p>
<p><b>P5-03</b></p>	<p>DO1 output selection(open collector output terminal)</p>	<p>19:Undervoltage state output            20: Communication setup            21: Reserved            22: Reserved</p>	<p>0</p>	<p>☆</p>
<p><b>P5-04</b></p>	<p>Expansion card DO2 output selection</p>	<p>23:Null speed operation 2 (Stop with output)            24: Total power-on time arrival            25: Inspection level of FDT2 frequency            26: Frequency 1 arrival output            27: Frequency 2 arrival output            28: Current 1 arrival output            29: Current 2 arrival output            30: Timing arrival output            31: AI1 excessive input</p>	<p>0</p>	<p>☆</p>

		<p>32: Load off            33 : Reverse running            34: Zero current state            35: Module temperature arrival            36: Output excessive current            37: Frequency lower limit arrival            (output valid when stop)            38: Alarm output            39: Motor over temperature alarm            40: The running time arrival            41 : fault output ( is the free stop fault            also no-output when under-voltage)</p>		
<b>P5-05</b>	<b>P5-05—P5-06</b>	Reserved	Reserved	☆
<b>P5-07</b>	AM output function selection	<p>0 : running frequency            1 : setting frequency            2 : output current            3 : output torque ( Absolute value of torque )            4 : output power            5 : output voltage</p>	0	☆
<b>P5-08</b>	FM output function selection	<p>6 : reserved            7 : AI1            8 : AI2            9 : reserved            10 : length            11 : Counting value            12 : Communication setup            13 : Motor revolving speed            14 : Output current (100.0% means 1000.0A)            15 : output voltage (100.0% means 1000.0V)            16 : output torque ( actual value of torque )</p>	1	☆
<b>P5-09</b>	Reserved	Reserved	Reserved	-

<b>P5-10</b>	AM zero offset	-100.0% ~ +100.0%	0.0%	☆
<b>P5-11</b>	AM gain	-10.00 ~ +10.00V	1.00V	☆
<b>P5-12</b>	PM zero offset	-100.0% ~ +100.0%	0.0%	☆
<b>P5-13</b>	PM gain	-10.00 ~ +10.00V	1.00V	☆
<b>P5-14</b>	<b>P5-14—P5-16</b>	reserved	Reserved	-
<b>P5-17</b>	AO1 output delay time	0.0s ~ 3600.0s	0.0s	☆
<b>P5-18</b>	RELAY1 output delay time	0.0s ~ 3600.0s	0.0s	☆
<b>P5-19</b>	RELAY2 output delay time	0.0s ~ 3600.0s	0.0s	☆
<b>P5-20</b>	AO2 output delay time	0.0s ~ 3600.0s	0.0s	☆
<b>P5-21</b>	FM output delay time	0.0s ~ 3600.0s	0.0s	☆
<b>P5-22</b>	AO output terminal valid state selection	0 : Positive logic 1:Negative logic Unit' s digit : AO1 Ten' s digit : delay 1 Hundred' s digit : relay 2 Thousand' s digit : AO2 Ten thousand' s digit : reserved	00000	☆
<b>P5-23</b>	Reserved	Reserved	Reserved	★
<b>P6 group Start/stop control</b>				
Function code	Name	Setting Range	Factory Setting	prop erty
<b>P6-00</b>	Start mode	0 : straight start	0	
<b>P6-01</b>	P6-01—P6-02	Reserved	Reserved	-
<b>P6-03</b>	Start frequency	0.00Hz ~ 10.00Hz	0.00Hz	☆
<b>P6-04</b>	Start frequency lasting time	0.0s ~ 100.0s	0.0s	★
<b>P6-05</b>	Start dc braking current /pre-excitation current	0% ~ 100%	50%	★

<b>P6-06</b>	Start dc braking time /pre-excitation time	0.0s ~ 100.0s	0.0s	★
<b>P6-07</b>	Acceleration/ deceleration mode	0 : straight acc. /dec. Time 1 : S curve acc. /dec. mode A 2 : S curve acc. /dec. mode B	0	★
<b>P6-08</b>	Initial-segment time proportion of S-curve	0.0% ~ (100.0%-P6-09)	30.0%	★
<b>P6-09</b>	Finishing-segment time proportion of S-curve	0.0% ~ (100.0%-P6-08)	30.0%	★
<b>P6-10</b>	Stop mode	0 : decelerating stop 1 : free stop	0	☆
<b>P6-11</b>	DC braking initial frequency at stop	0.00Hz ~ MAX Frequency	0.00Hz	☆
<b>P6-12</b>	DC braking waiting time at stop	0.0s ~ 100.0s	0.0s	☆
<b>P6-13</b>	DC braking current at stop	0% ~ 100%	0%	☆
<b>P6-14</b>	DC braking time at stop	0.0s ~ 100.0s	0.0s	☆
<b>P6-15</b>	Brake utilization ratio	0% ~ 100%	100%	☆
<b>P6-16</b>	<b>F6-16—F6-20</b>	Reserved	Reserved	-
<b>P6-21</b>	Degaussing time	0.00~5.00s	0.5s	★

### P7 group Keyboard and display

Function code	Name	Setting Range	Factory Setting	prop erty
<b>P7-01</b>	REV/JOG selection	0 : invalid 1 : Switching between operation panel command channel & the remote command channel (terminal command channel or serial port command channel) 2 : Switching between FWD & REV rotation 3 : Forward jog command	0	★

		4 : Reverse jog command		
<b>P7-02</b>	STOP/RESET function	0 : STOP/RES key is only valid when use the keyboard operation mode. 1 : STOP/RES key is valid when use any operation mode.	1	☆
<b>P7-03</b>	LED running displayed parameter 1	0000 ~ PPPP Bit00: running frequency 1(Hz) Bit01: setting frequency (Hz) Bit02: Bus. voltage (V) Bit03: output voltage (V) Bit04: output current (A) Bit05: output power (kW) Bit06: output torque (%) Bit07: DI input state Bit08: AM output state Bit09: AI1 voltage (V) Bit10: AI2 voltage (V) Bit11: reserved Bit12: Counter Bit13: Length Bit14: Load speed display Bit15: PID setting	H.401F	☆
<b>P7-04</b>	LED running displayed parameter 2	0000 ~ PPPP Bit00 : PID feedback Bit01 : PLC phrase Bit02 : reserved Bit03 : running frequency 2 ( Hz ) Bit04 : The left running time Bit05 : AI1 Pre-correction voltage (V) Bit06 : AI2 Pre-correction voltage (V) Bit07 : reserved Bit08 : line speed Bit09 : currently power-on time (Hour) Bit10 : currently running time (Min) Bit11 : reserved	H.0000	☆

		Bit12 : communication setting value Bit13 : reserved Bit14 : Main frequency X display (Hz) Bit15 : Auxiliary Y display (Hz)		
<b>P7-05</b>	LED stopped displayed parameter	0000 ~ PPPP Bit00 : setting frequency (Hz) Bit01 : Bus. voltage (V) Bit02 : DI input state Bit03 : AM output state Bit04 : AI1 voltage (V) Bit05 : AI2 voltage (V) Bit06 : reserved Bit07 : Counter Bit08 : Length Bit09 : PLC phrase Bit10 : Load speed Bit11 : PID setting Bit12 : reserved	H.0033	☆
<b>P7-06</b>	Load speed displayed coefficient	0.0001 ~ 6.5000	1.0000	☆
<b>P7-07</b>	AC Drive module radiator temperature	0°C ~ 120°C	-	●
<b>P7-08</b>	Rectifier module radiator temperature	-	-	●
<b>P7-09</b>	Accumulative running time	0h ~ 65535h	-	●
<b>P7-10</b>	Product ID	-	-	●
<b>P7-11</b>	Software version No.	-	-	●
<b>P7-12</b>	Load speed display decimal digits	Unit' s digit : U0-14 number of decimal place 0 : 0 decimal place 1 : 1 decimal place 2 : 2 decimal place 3 : 3 decimal place Ten' s digit : U0-19/U0-29 number of	21	☆

		decimal place 1 : 1 decimal place 2 : 2 decimal place		
<b>P7-13</b>	Accumulative power-on time	Reserve	-	●
<b>P7-14</b>	Accumulative power consumption	Reserve	-	●
P8 Group Auxiliary functions				
Function code	Name	Setting Range	Factory Setting	property
<b>P8-00</b>	JOG running frequency	0.00Hz ~ MAX frequency	2.00Hz	☆
<b>P8-01</b>	JOG acceleration time	0.0s ~ 6500.0s	20.0s	☆
<b>P8-02</b>	JOG deceleration time	0.0s ~ 6500.0s	20.0s	☆
<b>P8-03</b>	Acceleration time 2	0.0s ~ 6500.0s	20.0s	☆
<b>P8-04</b>	Deceleration time 2	0.0s ~ 6500.0s	20.0s	☆
<b>P8-05</b>	Acceleration time 3	0.0s ~ 6500.0s	20.0s	☆
<b>P8-06</b>	Deceleration time 3	0.0s ~ 6500.0s	20.0s	☆
<b>P8-07</b>	Acceleration time 4	0.0s ~ 6500.0s	0.00s	☆
<b>P8-08</b>	Deceleration time 4	0.0s ~ 6500.0s	0.00s	☆
<b>P8-09</b>	Hopping frequency 1	0.00Hz ~ MAX frequency	0.00Hz	☆
<b>P8-10</b>	Hopping frequency 2	0.00Hz ~ MAX frequency	0.00Hz	☆
<b>P8-11</b>	Hopping frequency amplitude	0.00Hz ~ MAX frequency	0.01Hz	☆
<b>P8-12</b>	Dead zone time of forward & reverse rotations	0.0s ~ 3000.0s	0.0s	☆
<b>P8-13</b>	Reverse rotation control	0 : allowed 1 : forbidden	0	☆
<b>P8-14</b>	Set frequency below	0 : Run with frequency lower limit	0	☆

	lower limit running mode	1 : stop 2 : No speed running		
<b>P8-15</b>	Droop control	0.00Hz ~ 10.00Hz	0.00Hz	☆
<b>P8-16</b>	Accumulative power-on time arrival setup	0h ~ 65000h	0h	☆
<b>P8-17</b>	Accumulative running time arrival setup	0h ~ 65000h	0h	☆
<b>P8-18</b>	Start protection selection	0 : No protect 1 : protect	0	☆
<b>P8-19</b>	Frequency detection value (FDT1)	0.00Hz ~ MAX frequency	50.00Hz	☆
<b>P8-20</b>	Frequency detection hysteresis value (FDT1)	0.0% ~ 100.0% ( FDT1 level )	5.0%	☆
<b>P8-21</b>	Frequency arrival detection amplitude	0.0% ~ 100.0% ( MAX frequency )	0.0%	☆
<b>P8-22</b>	Acc./dec. hopping frequency validity	0 : invalid 1 : valid	0	☆
<b>P8-23</b>	P8-23--P8-24	Reserved	Reserved	
<b>P8-25</b>	Acc. time1 & acc. time 2 frequency switching point	0.00Hz ~ MAX frequency	0.00Hz	☆
<b>P8-26</b>	Dec. time1 & dec. time 2 frequency switching point	0.00Hz ~ MAX frequency	0.00Hz	☆
<b>P8-27</b>	Terminal jog priority	0 : invalid 1 : valid	0	☆
<b>P8-28</b>	Frequency detection value (FDT2)	0.00Hz ~ MAX frequency	50.00Hz	☆
<b>P8-29</b>	Frequency detection hysteresis value(FDT2)	0.0% ~ 100.0% ( PDT2 level )	5.0%	☆
<b>P8-30</b>	Random frequency arrival detection value1	0.00Hz ~ MAX frequency	50.00Hz	☆

<b>P8-31</b>	Random frequency arrival detection range1	0.0% ~ 100.0% ( MAX frequency )	0.0%	☆
<b>P8-32</b>	Random frequency arrival detection value2	0.00Hz ~ MAX frequency	50.00Hz	☆
<b>P8-33</b>	Random frequency arrival detection range2	0.0% ~ 100.0% ( MAX frequency )	0.0%	☆
<b>P8-34</b>	Zero-current detection level	0.0% ~ 300.0% 100.0% motor rated current	5.0%	☆
<b>P8-35</b>	Zero-current detection delay time	0.01s ~ 600.00s	0.10s	☆
<b>P8-36</b>	Output current overlimit value	0.0%(No detection) 0.1%~300.0%(Motor rated current)	200.0%	☆
<b>P8-37</b>	Output current overlimit detection delay time	0.00s ~ 600.00s	0.00s	☆
<b>P8-38</b>	Random current arrival 1	0.0%~300.0%(Motor rated current)	100.0%	☆
<b>P8-39</b>	Random current arrival range1	0.0%~300.0%(Motor rated current)	0.0%	☆
<b>P8-40</b>	Random current arrival 2	0.0%~300.0%(Motor rated current)	100.0%	☆
<b>P8-41</b>	Random current arrival range2	0.0%~300.0%(Motor rated current)	0.0%	☆
<b>P8-42</b>	Reserved	Reserved	Reserved	★
<b>P8-43</b>	Reserved	0 : P8-44 setting 1 : AI1 2 : AI2 3 : Potentiometer	0	★
<b>P8-44</b>	Reserved	Reserved	Reserved	★
<b>P8-45</b>	AI1 input voltage protection value lower limit	0.00V ~ P8-46	3.10V	☆

<b>P8-46</b>	AI1 input voltage protection value upper limit	P8-45 ~ 10.00V	6.80V	☆
<b>P8-47</b>	Module temperature arrival	0°C ~ 100°C	75°C	☆
<b>F8-48</b>	Cooling fan control	0 : Cooling fan runs at motor operation 1 : Cooling fan runs after power-on	0	☆
<b>P8-49</b>	Wake up frequency	Sleep frequency (P8-51) ~ MAX frequency ( P0-10)	0.00Hz	☆
<b>P8-50</b>	Wake up delay time	0.0s ~ 6500.0s	0.0s	☆
<b>P8-51</b>	Sleep frequency	0.00Hz ~ wake up frequency ( P8-49)	0.00Hz	☆
<b>P8-52</b>	Sleep delay time	0.0s ~ 6500.0s	0.0s	☆
<b>P8-53</b>	The running time arrival	0.0 ~ 6500.0 Min	0.0Min	☆
<b>P8-54</b>	Output power correction coefficient	0.00% ~ 200.0%	100.0%	☆
<b>P9 group Fault and Protection</b>				
Function code	Name	Setting Range	Factory Setting	property
<b>P9-00</b>	Motor overload protection selection	0 : Disable 1 : Enable	1	☆
<b>P9-01</b>	Motor overload protection gain	0.20 ~ 10.00	1.00	☆
<b>P9-02</b>	Motor overload pre-alarm coefficient	50% ~ 100%	80%	☆
<b>P9-03</b>	Over-voltage stall gain	0 ~ 100	30	☆
<b>P9-04</b>	Over-voltage stall protection voltage	650V-800V	760V	☆
<b>P9-05</b>	Over current stall gain	0 ~ 100	20	☆
<b>P9-06</b>	Over current stall protection current	100% ~ 200%	150%	☆

<b>P9-07</b>	Ground short circuit protection upon power-on	0 : Invalid 1 : valid	1	☆
<b>P9-08</b>	Fault auto reset times	650 ~ 800V	680V	☆
<b>P9-09</b>	Fault auto reset FAULT DO selection	0 ~ 30000	0	☆
<b>P9-10</b>	Fault auto reset FAULT DO selection	0 : Disable 1 : Enable	0	☆
<b>P9-11</b>	Fault auto reset interval time	0.1s ~ 100.0s	1.0s	☆
<b>P9-12</b>	Input phase lack protection selection	Unit' s digit : Input phase lack protection selection Ten' s digit : Contactor attracting protection 0 : Forbidden 1 : allowed	00	☆
<b>P9-13</b>	Output phase lack protection selection	0 : Forbidden 1 : Allowed	1	☆
<b>P9-14</b>	The 1 <sup>ST</sup> fault type	0 : No fault 1 : reserved 2 : Acceleration over current 3 : Deceleration over current 4 : Constant speed over current 5 : Acceleration over voltage 6 : Deceleration over voltage 7 : Constant speed over voltage 8 : Control power supply fault 9 : Undervoltage fault	-	●

<p><b>P9-15</b></p>	<p>The 2<sup>nd</sup> fault type</p>	<p>10 : AC Drive overload            11 : Motor overload            12 : Input phase lack            13 : Output phase lack            14 : Module overheating            15 : External equipment fault            16 : Communication fault            17 : Contactor fault            18 : Current inspection fault            19 : Motor tuning fault            21 : EEPROM read &amp; write fault            22 : AC Drive hardware fault            23 : Short circuit to ground fault            24 : Reserved</p>		
<p><b>P9-16</b></p>	<p>The latest fault type</p>	<p>25 : Reserved            26 : Total running time arrival fault            27 : User-defined fault 1            28: User-defined fault 2            29 : Total power-on time arrival fault            30 : Load off fault            31 : PID feedback loss during operation fault            40 : Each wave current limiting fault            41 : Motor switching fault            42 : Reserved            43 : Reserved            45 : Reserved            51 : Reserved            55 : Reserved</p>	<p>-</p>	<p>•</p>
<p><b>P9-17</b></p>	<p>The 3<sup>rd</sup> fault frequency</p>	<p>-</p>	<p>-</p>	<p>•</p>
<p><b>P9-18</b></p>	<p>The 3<sup>rd</sup> fault current</p>	<p>-</p>	<p>-</p>	<p>•</p>
<p><b>P9-19</b></p>	<p>The 3<sup>rd</sup> fault bus voltage</p>	<p>-</p>	<p>-</p>	<p>•</p>
<p><b>P9-20</b></p>	<p>The 3<sup>rd</sup> fault input</p>	<p>-</p>	<p>-</p>	<p>•</p>

	terminal			
<b>P9-21</b>	The 3 <sup>rd</sup> fault output terminal	-	-	•
<b>P9-22</b>	The 3 <sup>rd</sup> fault AC Drive state	-	-	•
<b>P9-23</b>	The 3 <sup>rd</sup> fault power-on time	-	-	•
<b>P9-24</b>	The 3 <sup>rd</sup> fault running time	-	-	•
<b>P9-27</b>	The 2 <sup>nd</sup> fault frequency	-	-	•
<b>P9-28</b>	The 2 <sup>nd</sup> fault current	-	-	•
<b>P9-29</b>	The 2 <sup>nd</sup> fault bus voltage	-	-	•
<b>P9-30</b>	The 2 <sup>nd</sup> fault input terminal	-	-	•
<b>P9-31</b>	The 2 <sup>nd</sup> fault output terminal	-	-	•
<b>P9-32</b>	The 2 <sup>nd</sup> fault AC Drive state	-	-	•
<b>P9-33</b>	The 2 <sup>nd</sup> fault power-on time	-	-	•
<b>P9-34</b>	The 2 <sup>nd</sup> fault running time	-	-	•
<b>P9-35</b>	P9-35—P9-36	Reserved	Reserved	
<b>P9-37</b>	The 1 <sup>st</sup> fault frequency	-	-	•
<b>P9-38</b>	The 1 <sup>st</sup> fault current	-	-	•
<b>P9-39</b>	The 1 <sup>st</sup> fault bus voltage	-	-	•
<b>P9-40</b>	The 1 <sup>st</sup> fault input terminal	-	-	•

<b>P9-41</b>	The 1 <sup>st</sup> fault output terminal	-	-	●
<b>P9-42</b>	The 1 <sup>st</sup> fault AC Drive state	-	-	●
<b>P9-43</b>	The 1 <sup>st</sup> fault power-on time	-	-	●
<b>P9-44</b>	The 1 <sup>st</sup> fault running time	-	-	●
<b>P9-45</b>	<b>P9-45—P9-58</b>	Reserved	Reserved	☆
<b>P9-59</b>	Transient stop selection	0 invalid 1 Deceleration 2 Deceleration to stop	0	★
<b>P9-60</b>	Transient stop action pause protection voltage	85%~100%	85%	★
<b>P9-61</b>	Transient stop voltage recovery judgment time	0.1~100s	0.5s	★
<b>P9-62</b>	Transient stop action judgment voltage	60%~100%	80%	★
<b>P9-63</b>	Load-off protection selection	0 : invalid 1 : valid	0	☆
<b>P9-64</b>	Load-off detection level	0.0 ~ 100.0%	10.0%	☆
<b>P9-65</b>	Load-off detection time	0.0 ~ 60.0s	1.0s	☆
<b>P9-67</b>	Over speed detection value	0.0% ~ 50.0% ( MAX frequency )	20.0%	☆
<b>P9-68</b>	Over speed detection time	0.0s : No detection 0.1 ~ 60.0s	1.0s	☆
<b>P9-69</b>	Excessive speed deviation detection value	0.0% ~ 50.0% ( MAX frequency )	20.0%	☆
<b>P9-70</b>	Excessive speed deviation detection	0.0s : NO detection 0.1 ~ 60.0s	5.0s	☆

	time			
<b>P9-71</b>	Reserved	Reserved	Reserved	☆
<b>P9-72</b>	Reserved	Reserved	Reserved	☆
<b>P9-73</b>	Instantaneous stop action deceleration time	0~300.0s	20.0s	★
PA group PID function				
Function code	Name	Setting Range	Factory Setting	property
<b>PA-00</b>	PID reference source	0 : PA-01 setting 1 : AI1 2 : AI2 3 : Potentiometer 4 : reserved 5 : Communication 6 : MS command	0	☆
<b>PA-01</b>	PID reference value	0.0% ~ 100.0%	50.0%	☆
<b>PA-02</b>	PID feedback source	0 : AI1 1 : AI2 2 : Potentiometer 3 : AI1-AI2 4 : reserved 5 : Communication 6 : AI1+AI2 7 : MAX( AI1 ,  AI2 ) 8 : MIN( AI1 ,  AI2 )	0	☆
<b>PA-03</b>	PID action direction	0 : Positive action 1 : Negative action	0	☆
<b>PA-04</b>	PID reference feedback range	0 ~ 65535h	1000	☆
<b>PA-05</b>	Proportional gain Kp1	0.0 ~ 100.0	20.0	☆
<b>PA-06</b>	Integration time Ti1	0.01s ~ 10.00s	2.00s	☆

<b>PA-07</b>	Differential time Td1	0.000s ~ 10.000s	0.000s	☆
<b>PA-08</b>	PID cutoff frequency of reverse rotation	0.00 ~ MAX frequency	2.00Hz	☆
<b>PA-09</b>	PID deviation limit	0.0% ~ 100.0%	0.0%	☆
<b>PA-10</b>	PID differential amplitude limit	0.00% ~ 100.00%	0.10%	☆
<b>PA-11</b>	PID reference change duration	0.00 ~ 650.00s	0.00s	☆
<b>PA-12</b>	PID feedback filter time	0.00 ~ 60.00s	0.00s	☆
<b>PA-13</b>	PID output filter time	0.00 ~ 60.00s	0.00s	☆
<b>PA-14</b>	Reserved	Reserved	Reserved	☆
<b>PA-15</b>	Proportional gain Kp2	0.0 ~ 100.0	20.0	☆
<b>PA-16</b>	Integration time Ti2	0.01s ~ 10.00s	2.00s	☆
<b>PA-17</b>	Differential time Td2	0.000s ~ 10.000s	0.000s	☆
<b>PA-18</b>	PID parameter switching condition	0 : No switching 1 : Switching by DI terminal 2 : Switching automatically by deviation 3 : Switching automatically by running frequency	0	☆
<b>PA-19</b>	PID parameter switching deviation1	0.0% ~ PA-20	20.0%	☆
<b>PA-20</b>	PID parameter switching deviation2	PA-19 ~ 100.0%	80.0%	☆
<b>PA-21</b>	PID initial value	0.0% ~ 100.0%	0.0%	☆
<b>PA-22</b>	PID initial value retention time	0.00 ~ 650.00s	0.00s	☆
<b>PA-23</b>	Output deviation forward maximum value	0.00% ~ 100.00%	1.00%	☆
<b>PA-24</b>	Output deviation	0.00% ~ 100.00%	1.00%	☆

	reverse maximum value			
<b>PA-25</b>	PID integration attribute	Unit' s digit : Integration separation 0 : invalid 1 : valid Ten' s digit : Whether stop integration when reaching output limit 0 : Continue to integration 1 : Stopping integration	00	☆
<b>PA-26</b>	PID feedback loss detection value	0.0% : No judging 0.1% ~ 100.0%	0.0%	☆
<b>PA-27</b>	PID feedback loss detection time	0.0s ~ 20.0s	0.0s	☆
<b>PA-28</b>	PID stop operation	0 : Stop without operation 1 : Stop with operation	1	
<b>Pb group Swing frequency, fixed length and counting</b>				
Function code	Name	Setting Range	Factory Setting	property
<b>Pb-00</b>	Swing setup mode	0 : Relative to the center frequency 1 : Relative to the maximum frequency	0	☆
<b>Pb-01</b>	Swing frequency amplitude	0.0% ~ 100.0%	0.0%	☆
<b>Pb-02</b>	Jump frequency amplitude	0.0% ~ 50.0%	0.0%	☆
<b>Pb-03</b>	Swing frequency cycle	0.1s ~ 3000.0s	10.0s	☆
<b>Pb-04</b>	Triangle wave rise time coef.	0.1% ~ 100.0%	50.0%	☆
<b>Pb-05</b>	Pb-05~Pb-07	Reserved	Reserved	☆
<b>Pb-08</b>	Counting value setup	1 ~ 65535	1000	☆
<b>Pb-09</b>	Designated counting value	1 ~ 65535	1000	☆

PC group MS Speed Function & Simple PLC Function				
Function code	Name	Setting Range	Factory Setting	property
PC-00	MS command 0	-100.0% ~ 100.0%	0.0%	☆
PC-01	MS command 1	-100.0% ~ 100.0%	0.0%	☆
PC-02	MS command 2	-100.0% ~ 100.0%	0.0%	☆
PC-03	MS command 3	-100.0% ~ 100.0%	0.0%	☆
PC-04	MS command 4	-100.0% ~ 100.0%	0.0%	☆
PC-05	MS command 5	-100.0% ~ 100.0%	0.0%	☆
PC-06	MS command 6	-100.0% ~ 100.0%	0.0%	☆
FC-07	MS command 7	-100.0% ~ 100.0%	0.0%	☆
PC-08	MS command 8	-100.0% ~ 100.0%	0.0%	☆
PC-09	MS command 9	-100.0% ~ 100.0%	0.0%	☆
PC-10	MS command 10	-100.0% ~ 100.0%	0.0%	☆
PC-11	MS command 11	-100.0% ~ 100.0%	0.0%	☆
PC-12	MS command 12	-100.0% ~ 100.0%	0.0%	☆
PC-13	MS command 13	-100.0% ~ 100.0%	0.0%	☆
PC-14	MS command 14	-100.0% ~ 100.0%	0.0%	☆
PC-15	MS command 15	-100.0% ~ 100.0%	0.0%	☆
PC-16	PLC running mode	0 : Single running stop 1 : Single running end remaining final value 2 : Continuous circulation	0	☆

<b>PC-17</b>	PLC power off memory selection	Unit' s digit : Power off memory selection 0 : Power off without memory 1 : Power off with memory Ten' s digit : Stop memory selection 0 : Stop without memory 1 : Stop with memory	00	☆
<b>PC-18</b>	PLC 0segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-19</b>	PLC 0segment acc./dec. time	0 ~ 3	0	☆
<b>PC-20</b>	PLC 1segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-21</b>	PLC 1segment acc./dec. time	0 ~ 3	0	☆
<b>PC-22</b>	PLC 2 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-23</b>	PLC 2 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-24</b>	PLC 3 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-25</b>	PLC 3 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-26</b>	PLC 4 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-27</b>	PLC 4 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-28</b>	PLC 5 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-29</b>	PLC 5 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-30</b>	PLC 6 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-31</b>	PLC 6 segment acc./dec. time	0 ~ 3	0	☆

<b>PC-32</b>	PLC 7 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-33</b>	PLC 7 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-34</b>	PLC 8 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-35</b>	PLC 8 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-36</b>	PLC 9 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-37</b>	PLC 9 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-38</b>	PLC 10 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-39</b>	PLC 10 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-40</b>	PLC 11 segment running time	0.0s(h) ~ 6553.5s(h)	0.0sh)	☆
<b>PC-41</b>	PLC 11 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-42</b>	PLC 12 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-43</b>	PLC 12 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-44</b>	PLC 13 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-45</b>	PLC 13 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-46</b>	PLC 14 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-47</b>	PLC 14 segment acc./dec. time	0 ~ 3	0	☆
<b>PC-48</b>	PLC 15 segment running time	0.0s(h) ~ 6553.5s(h)	0.0s(h)	☆
<b>PC-49</b>	PLC 15 segment acc./dec. time	0 ~ 3	0	☆

<b>PC-50</b>	Running time unit	0 : seconds 1 : hours	0	☆
<b>PC-51</b>	MS command 0 reference mode	0 : Function code PC-00 setting 1 : AI1 2 : AI2 3 : Potentiometer 4 : served 5 : PID 6 : Pre-frequency ( P0-08 ) UP/DOWN modified	0	☆
<b>Pd group Communication function group</b>				
Function code	Name	Setting range	Default	property
<b>Pd-00</b>	Baud rate	Unit' s digit : MODBUS 0 : 300BPS 1 : 600BPS 2 : 1200BPS 3 : 2400BPS 4 : 4800BPS 5 : 9600BPS 6 : 19200BPS 7 : 38400BPS 8 : 57600BPS 9 : 115200BPS	5005	☆
<b>Pd-01</b>	MODBUS Data format	0 : Without calibration (8-N-2) 1 : Even parity calibration (8-E-1) 2 : Uneven parity calibration (8-O-1) 3 : No calibration (8-N-1) (MODBUS valid )	0	☆
<b>Pd-02</b>	Local address	1-247, 0 is broadcast address	1	☆
<b>Pd-03</b>	MODBUS Response delay	0ms ~ 20ms	2	☆
<b>Pd-04</b>	Excessive communication time	0.0 : invalid , 0.1 ~ 60.0s	0.0	☆

<b>Pd-05</b>	Data format selection	Unit' s digit : MODBUS 0 : Non-standard MODBUS protocol 1 : Standard MODBUS protocol Ten' s digit : Profibus-DP 0 : PPO1 format 1 : PPO2 format 2 : PPO3 format 3 : PPO5 format	30	☆
<b>Pd-06</b>	Communication read current resolution	0 : 0.01A 1 : 0.1A	0	☆

**PE group reserved**

**PP group Function code management**

Function code	Name	Setting Range	Factory Setting	property
<b>PP-00</b>	Reserved	0 ~ 65535	0	☆
<b>PP-01</b>	Parameter initialization	0 : No function 01 : Restore to factory default value, motor parameter not included 02 : Clear memory	0	★
<b>PP-02</b>	Parameter display attribute	Unit' s digit : U group display selection 0 : No display 1 : display Ten' s digit : A group display selection 0 : No display 1 : display	11	★
<b>PP-03</b>	Reserved	Reserved	Reserved	☆
<b>PP-04</b>	Function codes modification attribute	0 : Can be modified 1 : Can not be modified	0	☆

**A0 group Torque control group**

Function code	Name	Setting Range	Factory Setting	property
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<b>A0-00</b>	Speed/ torque control mode selection	0 : speed control 1 : torque control	0	★
<b>A0-01</b>	Torque setup source selection in torque control mode	0 : digit setting 1(A0-03) 1 : AI1 2 : AI2 3 : potentiometer 4 : reserved 5 : communication 6 : MIN(AI1,AI2) 7 : MAX(AI1,AI2)	0	★
<b>A0-02</b>	Reserved	Reserved	Reserved	
<b>A0-03</b>	Torque digital setup in torque control mode	-200.0% ~ 200.0%	150.0%	☆
<b>A0-04</b>	Reserved	Reserved	Reserved	
<b>A0-05</b>	Torque control forward maximum frequency	0.00Hz ~ MAX frequency	50.00Hz	☆
<b>A0-06</b>	Torque control reverse maximum frequency	0.00Hz ~ MAX frequency	50.00Hz	☆
<b>A0-07</b>	Upper torque filter time	0.00s ~ 65000s	0.00s	☆
<b>A0-08</b>	Lower torque filter time	0.00s ~ 65000s	0.00s	☆
<b>A1 ~ A4 group reserved</b>				
<b>A5 group Control optimization group</b>				
Function code	Name	Setting Range	Factory Setting	property
<b>A5-00</b>	DPWM switching frequency upper limit	0.00Hz ~ 15.00Hz	12.00Hz	☆
<b>A5-01</b>	PWM modulation mode	0 : Asynchronous modulation 1 : Synchronous modulation	0	☆

<b>A5-02</b>	Dead-zone compensation mode selection	0 : No compensation 1 : Compensation mode 1 2: Compensation mode 2	1	☆
<b>A5-03</b>	Random PWM depth	0 : Random PWM invalid 1 ~ 10 : PWM carrier frequency random depth	0	☆
<b>A5-04</b>	Rapid current-limiting enable	0 : enable 1 : able	1	☆
<b>A5-05</b>	Current detection compensation	0 ~ 100	5	☆
<b>A5-06</b>	Under-voltage point setup	180 ~ 470V	350V	☆
<b>A5-07</b>	SVC optimization mode selection	1 : optimization mode 1 2 : optimization mode 2	1	☆
<b>A5-08</b>	Dead zone time adjustment	100% ~ 200%	150%	★
<b>A5-09</b>	Over-voltage point setup	650.0V ~ 820.0V	Model dependant	★

**Table 6-1 Basic function parameter table**

## 6.2 Monitoring parameters

Function code	Parameter name	MIN unit	Communication address
<b>U0 group basic monitoring parameters</b>			
<b>U0-00</b>	Running frequency (Hz)	0.01Hz	7000H
<b>U0-01</b>	Setting frequency (Hz)	0.01Hz	7001H
<b>U0-02</b>	Bus voltage (V)	0.1V	7002H
<b>U0-03</b>	Output voltage (V)	1V	7003H
<b>U0-04</b>	Output current (A)	0.01A	7004H

<b>U0-05</b>	Output power (kW)	0.1kW	7005H
<b>U0-06</b>	Output torque (%)	0.1%	7006H
<b>U0-07</b>	DI input status	1	7007H
<b>U0-08</b>	DO output status	1	7008H
<b>U0-09</b>	AI1 voltage (V)	0.01V	7009H
<b>U0-10</b>	AI2 voltage ( V ) / current ( mA )	0.01V/0.01mA	700AH
<b>U0-11</b>	Reserved	Reserved	Reserved
<b>U0-12</b>	Counting value	1	700CH
<b>U0-13</b>	Reserved	1	700DH
<b>U0-14</b>	Load speed display	1	700EH
<b>U0-15</b>	PID setting	1	700PH
<b>U0-16</b>	PID feedback	1	7010H
<b>U0-17</b>	PLC phrase	1	7011H
<b>U0-18</b>	Reserved	Reserved	Reserved
<b>U0-19</b>	Reserved	Reserved	Reserved
<b>U0-20</b>	The left running time	0.1Min	7014H
<b>U0-21</b>	AI1 voltage before correction	0.001V	7015H
<b>U0-22</b>	AI2 voltage(V)/current(mA)be fore correction	0.001V/0.01mA	7016H
<b>U0-23</b>	U0-23-- U0-24	Reserved	Reserved
<b>U0-24</b>	Liner speed	1m/Min	7018H
<b>U0-25</b>	Pulse input frequency	1Min	7019H
<b>U0-26</b>	Current running time	0.1Min	701AH
<b>U0-27</b>	Reserved	Reserved	Reserved
<b>U0-28</b>	Communication setting value	0.01%	701CH
<b>U0-29</b>	Reserved	Reserved	Reserved
<b>U0-30</b>	Main frequency X	0.01Hz	701EH
<b>U0-31</b>	Auxiliary frequency Y	0.01Hz	701PH
<b>U0-32</b>	View any memory address value	1	7020H
<b>U0-33</b>	U0-33—U0-38	Reserved	Reserved

<b>U0-39</b>	Target voltage upon V/F separation	1V	7027H
<b>U0-40</b>	Output voltage upon V/F separation	1V	7028H
<b>U0-41</b>	DI state visual display	1	7029H
<b>U0-42</b>	AO state visual display	1	702AH
<b>U0-43</b>	DI function state visual display 1	1	702BH
<b>U0-44</b>	DI DI function state visual display 2	1	702CH
<b>U0-45</b>	Fault information	1	702DH
<b>U0-58</b>	Phase Z counting	1	703AH
<b>U0-59</b>	Setting frequency (%)	0.01%	703BH
<b>U0-60</b>	Running frequency (%)	0.01%	703CH
<b>U0-61</b>	AC Drive state	1	703DH
<b>U0-62</b>	Reserved	Reserved	Reserved
<b>U0-63</b>	Sent value of point-point communication	0.01%	703PH
<b>U0-64</b>	By number of the station	1	7040H
<b>U0-65</b>	Torque upper limit	0.1%	7041H

**Table 6-2 Monitoring parameters**

### 6.3 550 Definition of the communication address

**550series** AC Drives support the Modbus communication protocol , The host computer can control, monitor and modify the function parameters through the communication protocol.

**550 series** communication data can be divided into function code data, non functional code data, and the latter includes operation command, running state, running parameter, alarm information ,etc.

## 1.1 550 series function code data

Function code data is an important setting parameter for AC Drive , as follows :

<b>550-series</b> function code data	P group (read-write)	P0、 P1、 P2、 P3、 P4、 P5、 P6、 P7、 P8、 P9、 PA、 PB、 PC、 PD、 PE、 PF
	A group (read-write)	A0、 A1、 A2、 A5、 A6、 A7、 A8、 A9、 AA、 AB、 AC、 AD、 AE、 AF

Definition of the communication address as follows :

1、 When reading function code data for communication:

For P0~PP and A0~AP group function code data, Its functional group number if its communication address is sixteen bits high,If lower sixteen bit is directly used for function code in function group.

E.G. :

- 1) **P0-16** function parameters , Its communication address is F010H , the P0H means P0 group , 10H represents the sixteen - level data format of the function code in the function group of the sequence number 16.
- 2) **AC-08** function parameters , its communication address is AC08 , the ACH means AC group , 08H represents the sixteen - level data format of the function code in the function group of the sequence number 8.

2. When writing function code data for communication, for P0~PP group data, its communication address is sixteen bits, it is divided into 00~0F or F0~FF according to whether it is written to EEPROM, and the low sixteen bit is directly used for function code in function group serial number.

E.G.:

1 ) WRITE function code parameter **P0-16**

When no need to write to EEPROM its address is 0010H

When need to write to EEPROM its address is F010H

For A0~AF group data, its communication address is sixteen bits. it can be divided into 40~4F or A0~AF According to whether to write EEPROM. The low sixteen bit is directly used for function code in function group.

E.G.:

2 ) WRITE function code parameter **AC-08**

When no need to write to EEPROM its address is 4C08H

When need to write to EEPROM its address is AC08H

**1.2 Non-functional code data**

550 Nonfunctional code data	Status data ( read only )	U group 、 AC Drive fault description 、 AC Drive running statue
	Control parameter ( write only )	Control order、 communication setting value、 digit output terminal control 、 analog output AM control 、 analog output FM control 、 high speed pulse (PMP) output control、 parameter initialization

1、 status data

statue data divided into U group、 AC Drive fault description、 AC Drive running statue

1 ) U group

The details descriptions of the U group data please reference to the 5<sup>th</sup> & 6<sup>th</sup> chapter its communication address as follows :

U0~UF , Its communication address is sixteen bits 70~7F, and the lower sixteen is the number of the monitoring parameters in the group ,

E.G. :

U0-11 , its communication address is 700BH

2 ) AC Drive fault description

When the communication read AC Drive fails to describe, the communication address is fixed to 8000H. By reading the address data, the host computer can get the fault code of the current AC Drive. The description of the fault code please reference to the 5<sup>th</sup> chapter, the definition of the **P9-14** function code.

3 ) AC Drive running statue

When the communication reads the AC Drive running state, the communication address is fixed to 3000H, and the upper machine can read the address data by reading the address data, and it can get the information of the current AC Drive running state. It is defined as follows:

AC Drive running status communication address	definition
3000H	1 : Forward running
	2 : Reverse running
	3 : Stop

## 2、 control parameter

Control parameter divided into control order、 communication setting value、 digit output terminal control、 analog output AM control、 analog output FM control、 parameter initialization.

### 1 ) control order

When **P0-02**( order source ) is 2 : In communication control, the upper computer can control the switching and stop of the AC Drive through the communication address. The control commands are defined as follows:

Control order communication address	Order function
2000H	1 : Forward running
	2 : Reverse running
	3 : Forward jog
	4 : Reverse jog
	5 : Free stop
	6 : Decelerate stop
	7: Fault reset

### 2 ) communication setting value

Communication set points, main users, 550 Series intermediate frequency source, torque upper limit source, V/F separation voltage source, PID given source and PID feedback source are selected as the given data communicated to timing. The communication address is 1000H, and when the upper computer sets the communication address value, the data range is -10000~10000, corresponding to the relative given value -100.00%~100.00%.3 ) digit output terminal control

The function of the digital output terminal is selected as 20: communication control, the host computer can control the digital output terminal of the AC Drive through the communication address. It is defined as follows:

Digit output terminal control communication address	Order contents
2001H	BIT0 : AO1 output control BIT1 : AO2 output control BIT2 : RELAY1 output control BIT3 : RELAY2 output control BIT4 : FMR output control BIT5 : VDO1 BIT6 : VDO2 BIT7 : VDO3 BIT8 : VDO4 BIT9 : VDO5

4 ) analog output terminals AM、 FM

The function of the analog output terminal AM,FM is selected as 20: communication control, the host computer can control the analog terminal of the AC Drive through the communication address. It is defined as follows:

Output control communication address		Order contents
AO1	AO1	0 ~ 7FFF means 0% ~ 100%
AO2	AO2	

5 ) parameter initialization

This function needs to be used when the parameter initialization operation of the frequency converter is needed through the upper computer.

If the PP-00 (user password) is not 0, then we first need to check the password through communication. After passing the check, the PC initialization operation in 30 seconds.

The communication address of the user password verification is 1F00H, and the correct user password is written to the address. Then the password can be completed. The address initialization of communication is 1F01H, and the data content is defined as follows:

Parameter initial communication address	Order contents
1F01H	1 : Recover the factory parameters
	2 : record information correctly
	4 : recover the User backup parameters
	501 : Recover the user current parameters

Read-write function code parameters(some code could not to be changed but just could be used by the factory)

### 1.3 function code parameters address marking rules

The function code group number and label parameter address rules:

High byte : F0~FF(P group ), A0~AP(A group ), 70~7F(U group )

Low byte : 00~FF

E.G. : f choose **P3-12** ,the function code address is 0xF30C ;

Note :

- 1) PP group : Neither read parameters nor change parameters ;
- 2) U group : Only readable, no change of parameters.

Some parameters can not to be changed when the AC Drive is running;Some parameters can not to be changed whatever the AC Drive runs or not.When correcting the function code parameters ,should pay attention to the parameters' range,unit,and related instructions.

Function code group	Communication access address	Correct RAM function code address in the communication
P0 ~ PE group	0xF000 ~ 0xFEFF	0x0000 ~ 0x0EFF
A0 ~ AC group	0xA000 ~ 0xACFF	0x4000 ~ 0x4CFF
U0 group	0x7000 ~ 0x70FF	

Note: It will reduce the service life of EEPROM if it be stored frequently. Therefore, some function codes do not need to be stored in the communication mode, just change the value in RAM.

- 1)For achieve this P group,change its high byte P of this function code to 0.
- 2) For achieve this A group,change its high byte A of this function code to 4.

The related function code address show as follows :

High byte : 00~0F(P group ), 40~4F(A group )

Low byte : 00~FF

E.G. : function code **P3-12** not to be stored into EEPROM , the address is 030C ;

Function code A0-05 not to be stored into EEPROM ,the address is 4005 ;

RAM Its address just means to be written rather read.

For all the parameters can also use the command code 07H to realize.

1) The set value of the communication is the percentage of the relative value , 10000 means 100.00% , -10000 means -100.00%.

2) For the data of frequency dimension, the percentage is the percentage of the relative maximum frequency (**P0-10**). For the torque dimension data, the percentage is **P2-10** and **A2-48** (the upper limit of the torque is digitally set, corresponding to the first, second motor).

2、Control order inputted to AC Drive : ( write )

Order address	Order function
2000H	0001 : Forward running
	0002 : Reverse running
	0003 : Forward jog
	0004 : Reverse jog
	0005 : Free stop
	0006 : Decelerate stop
	0007:Fault reset

3、Read the state of the AC Drive : ( read )

State character address	State character function
3000H	0001 : Forward running
	0002 : Reverse running
	0003 : Stop

4、Parameter locking cipher check : ( If back is 8888H means the checking is valid )

Password address	Input contents
1F00H	*****

5、digit output terminal control : ( write )

Order address	Order contents
2001H	BIT0 : AO2 output control BIT1 : reserved BIT2 : RELAY1 output control BIT3 : RELAY2 output control BIT4 : A01 output control BIT5 : VDO1 BIT6 : VDO2 BIT7 : VDO3 BIT8 : VDO4 BIT9 : VDO5

6、Analog output AM control : ( write )

Order address	Order contents
2002H	0 ~ 7FFF means 0% ~ 100%

7、Analog output FM control : ( write )

Order address	Order contents
2003H	0 ~ 7FFF means 0% ~ 100%

8、AC Drive description :

AC Drive fault address	AC Drive fault information		
8000H	0000 : No fault 0001 : Reserved 0002 : Accelerate over current 0003 : Decelerate over current 0004 : Constant over current 0005 : Accelerate over voltage 0006 : Decelerate over voltage 0007 : Constant over voltage 0008 : Buffer resistance overload fault 0009 : Undervoltage fault 000A : AC Drive overload 000B : Motor overload 000C : Input phase losing 000D : Output phase losing 000E : Module overheating 000F : External fault 0010 : Communication abnormal 0011 : Contactor abnormal 0012 : Current detecting fault 0013 : Motor tuning fault 0014 : Reserved	0015 : Parameter read-write abnormal 0016 : AC Drive hardware fault 0017 : Motor to ground short circuit fault 0018 : Reserved 0019 : Reserved 001A : Running time arrival 001B : User custom fault 1 001C : User custom fault 2 001D : Power-on time arrival 001E : Load off 001F : PID feedback lost when running 0028 : Fast current limiting fault 0029 : Fault of switching motor at run time 002A : Excessive velocity deviation 002B : Reserved 002D : Reserved 005A : Reserved 005B : Reserved 005C : Reserved 005E : Reserved	

# **Chapter 7**

## **Maintenance and Troubleshooting**

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## **Chapter 7 Maintenance and Troubleshooting**

### **7.1 Routine Repair and Maintenance of 550 Series**

#### 7.1.1 Routine Maintenance

The influence of the ambient temperature, humidity, dust and vibration will cause the aging of the devices in the AC drive, which may cause potential faults or reduce the service life of the AC drive. Therefore, it is necessary to carry out routine and periodic maintenance.

Routine maintenance involves checking:

- 1) Whether the motor sounds abnormally during running
- 2) Whether the motor vibrates excessively during running
- 3) Whether the installation environment of the AC drive changes
- 4) Whether the AC drive's cooling fan works normally
- 5) Whether the AC drive overheats

Routine cleaning involves:

- 1) Keep the AC drive clean all the time.
- 2) Remove the dust, especially metal powder on the surface of the AC drive, to prevent the dust from entering the AC drive.
- 3) Clear the oil stain on the cooling fan of the AC drive.

#### 7.1.2 Periodic Inspection

Perform periodic inspection in places where inspection is difficult.

Periodic inspection involves:

- 1) Check and clean the air duct periodically
- 2) Check whether the screws become loose
- 3) Check whether the AC drive is corroded

4) Check whether the wiring terminals show signs of arcing.

5) Main circuit insulation test

Note: Before measuring the insulating resistance with megameter (500VDC megameter recommended), disconnected the main circuit from the AC drive. Do not use the insulating resistance meter to test the insulation of the control circuit. The high voltage test need not be performed again because it has been completed before delivery.

### 7.1.3 Replacement of Vulnerable Components

The vulnerable components of the AC drive are cooling fan and filter electrolytic capacitor. Their service life is related to the operating environment and maintenance status. Generally, the service life is shown as follows:

Component	Service Life
Fan	2 to 3 years
Electrolytic capacitor	4 to 5 years

Note: Standard replacement time is under the following conditions, Users can determine the replacement period according to the running time.

- ◆ Ambient temperature: the annual average temperature is about 30 ° C
- ◆ Load rate: less than 80%
- ◆ Running rate: less than 20 hours per day

#### 1) Cooling Fan

- Possible damage reason: Bearing worn, Blade aging
- Judging Criteria: Whether there is crack on the blade, whether there is abnormal vibration noise upon startup.

#### 2) Filter electrolytic capacitor

- Possible damage reason: Input power supply in poor quality, high ambient temperature, frequent load jumping, electrolytic aging.
- Judging Criteria: Whether there is liquid leakage, whether the safe valve has projected, measure the static capacitance, measure the insulating resistance.

### 7.1.4 Storage of the AC drive

After purchasing AC drive, for temporary storage and long-term storage, pay attention to the following two aspects:

- 1) Pack the AC drive with the original box provided by us.
- 2) Long-term storage degrades the electrolytic capacitor. Thus, the AC drive must be energized once every 2 years, each time lasting at least 5 hours. The input voltage must be increased slowly to the rated value with the regulator.

### 7.1.5 Warranty Agreement

- 1) Free warranty only applies to the AC drive itself.
- 2) we will provide 18-month warranty (Starting from the leave-factory date as indicated on the barcode) for the failure or damage under normal use conditions. If the equipment has been used for over 18 months, reasonable repair expenses will be charged.
- 3) Reasonable repair expenses will be charged for the damages due to the following causes:
  - (a) Improper operation without following the instructions
  - (b) Fire, flood or abnormal voltage
  - (c) Using the AC drive for non-recommended function
- 4) The maintenance fee is charged according to the uniform standard. If there is an agreement, the agreement prevails.

## **7.2 Faults and Solutions**

550 Series AC drive provide a total Fault information and protective functions. After a fault occurs, the AC drive implements the protection function, and displays the fault code on the operation panel (if the operation panel is available). The corresponding fault types and common solutions for faults are shown in the following table. The table lists only for reference, please do not repair, transform, if can not rule out the fault, please contact our company or agents for technical support.

Figure 7-1 Error and Solutions of AC Drives

Fault Name	Display	Possible Causes	Solutions
AC Drive unit protection	Err01	<ol style="list-style-type: none"> <li>1. The output circuit is grounded or short circuited</li> <li>2. The connecting cable of the motor is too long</li> <li>3. The module overheats</li> <li>4. The internal connections become loose</li> <li>5. The main control board is faulty</li> <li>6. The drive board is faulty</li> <li>7. The AC Drive module is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Install a reactor or an output filter</li> <li>3. Check the air filter and the cooling fan</li> <li>4. Connect all cables properly</li> <li>5. Contact for Technical support</li> <li>6. Contact for Technical support</li> <li>7. Contact for Technical support</li> </ol>
Overcurrent during acceleration	Err02	<ol style="list-style-type: none"> <li>1. The output circuit is grounded or short circuited</li> <li>2. The control method is vector and no parameter identification</li> <li>3. The acceleration time is too short</li> <li>4. Manual torque boost or V/F curve is not appropriate</li> <li>5. The voltage is too low</li> <li>6. The startup operation is performed on the rotating motor.</li> <li>7. A sudden load is added during acceleration</li> <li>8. The AC drive model is of too small power class</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Perform the motor auto-tuning</li> <li>3. Increase the acceleration time</li> <li>4. Adjust the manual torque boost or V/F curve</li> <li>5. Adjust the voltage to normal range</li> <li>6. Select rotational speed tracking restart or start the motor after it stops</li> <li>7. Remove the added load.</li> <li>8. Select and AC drive of higher power class</li> </ol>
Overcurrent during deceleration	Err03	<ol style="list-style-type: none"> <li>1. The output circuit is grounded or short circuited</li> <li>2. The control method is vector and no parameter identification</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Perform the motor auto-tuning</li> <li>3. Increase the deceleration time</li> <li>4. Adjust the voltage to normal range</li> </ol>

		<ol style="list-style-type: none"> <li>3. The deceleration time is too short</li> <li>4. The voltage is too low</li> <li>5. A sudden load is added during deceleration</li> <li>6. The braking unit and braking resistor are not installed</li> </ol>	<ol style="list-style-type: none"> <li>5. Remove the added load.</li> <li>6. Install the braking unit and braking resistor</li> </ol>
Overcurrent at constant speed	Err04	<ol style="list-style-type: none"> <li>1. The output circuit is grounded or short circuited</li> <li>2. The control method is vector and no parameter identification</li> <li>3. The voltage is too low</li> <li>4. A sudden load is added during deceleration</li> <li>5. The AC drive model is of too small power class</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Perform the motor auto-tuning</li> <li>3. Adjust the voltage to normal range</li> <li>4. Remove the added load.</li> <li>5. Select an AC drive of higher power class</li> </ol>
Overvoltage during acceleration	Err05	<ol style="list-style-type: none"> <li>1. The input voltage is too high</li> <li>2. An external force drives the motor during acceleration</li> <li>3. The acceleration time is too short</li> <li>4. The braking unit and braking resistor are not installed</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the voltage to normal range</li> <li>2. Cancel the external force or install a braking resistor</li> <li>3. Increase the acceleration time</li> <li>4. Install the braking unit and braking resistor</li> </ol>
Overvoltage during deceleration	Err06	<ol style="list-style-type: none"> <li>1. The input voltage is too high</li> <li>2. An external force drives the motor during deceleration</li> <li>3. The deceleration time is too short</li> <li>4. The braking unit and braking resistor are not installed</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the voltage to normal range</li> <li>2. Cancel the external force or install a braking resistor</li> <li>3. Increase the deceleration time</li> <li>4. Install the braking unit and braking resistor</li> </ol>
Overvoltage at constant speed	Err07	<ol style="list-style-type: none"> <li>1. The input voltage is too high</li> <li>2. An external force drives the motor during running</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the voltage to normal range</li> <li>2. Cancel the external force or install a braking resistor</li> </ol>
Control power supply fault	Err08	<ol style="list-style-type: none"> <li>1. The input voltage is not within the allowable range</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the voltage to normal range</li> </ol>

Undervoltage	Err09	<ol style="list-style-type: none"> <li>1. Instantaneous power failure</li> <li>2. The AC drive's input voltage is not within the allowable range</li> <li>3. The bus voltage is abnormal</li> <li>4. The rectifier bridge and buffer resistor are faulty</li> <li>5. The drive board is faulty</li> <li>6. The main control board is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Reset the fault</li> <li>2. Adjust the voltage to normal range</li> <li>3. Contact for Technical support</li> <li>4. Contact for Technical support</li> <li>5. Contact for Technical support</li> <li>6. Contact for Technical support</li> </ol>
AC drive overload	Err10	<ol style="list-style-type: none"> <li>1. The load is too heavy or locked-rotor occurs on the motor</li> <li>2. The AC drive model is of too small power class</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce the load and check the motor and mechanical condition</li> <li>2. Select an AC drive of higher power class</li> </ol>
Motor overload	Err11	<ol style="list-style-type: none"> <li>1. P9-01 is set improperly</li> <li>2. The load is too heavy or locked-rotor occurs on the motor</li> <li>3. The AC drive model is of too small power class</li> </ol>	<ol style="list-style-type: none"> <li>1. Set P9-01 correctly</li> <li>2. Reduce the load and check the motor and mechanical condition</li> <li>3. Select an AC drive of higher power class</li> </ol>
Power input phase loss	Err12	<ol style="list-style-type: none"> <li>1. The three-phase power input is abnormal</li> <li>2. The drive board is faulty</li> <li>3. The lightning board is faulty</li> <li>4. The main control board is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Contact for Technical support</li> <li>3. Contact for Technical support</li> <li>4. Contact for Technical support</li> </ol>
Power output phase loss	Err13	<ol style="list-style-type: none"> <li>1. The cable connecting the AC drive and the motor is faulty</li> <li>2. The AC drive's three-phase outputs are unbalanced when the motor is running</li> <li>3. The drive board is faulty</li> <li>4. The module is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Eliminate external faults</li> <li>2. Check whether the motor three-phase winding is normal</li> <li>3. Contact for Technical support</li> <li>4. Contact for Technical support</li> </ol>
Module overheat	Err14	<ol style="list-style-type: none"> <li>1. The ambient temperature is too high</li> <li>2. The air filter is blocked</li> </ol>	<ol style="list-style-type: none"> <li>1. Lower the ambient temperature</li> <li>2. Clean the air filter</li> <li>3. Replace the damaged fan</li> </ol>

		<ol style="list-style-type: none"> <li>3. The fan is damaged</li> <li>4. The thermally sensitive resistor of the module is damaged</li> <li>5. The AC Drive module is damaged</li> </ol>	<ol style="list-style-type: none"> <li>4. Replace the damaged thermally sensitive resistor</li> <li>5. Replace the AC Drive module</li> </ol>
External equipment fault	Err15	<ol style="list-style-type: none"> <li>1. External fault signal is input via DI</li> <li>2. External fault signal is input via virtual I/O</li> </ol>	<ol style="list-style-type: none"> <li>1. Reset the operation</li> <li>2. Reset the operation</li> </ol>
Communication fault	Err16	<ol style="list-style-type: none"> <li>1. The host computer is in abnormal state</li> <li>2. The communication cable is faulty</li> <li>3. P0-28 is set improperly</li> <li>4. The communication parameters in group PD are set improperly</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the cabling of host computer</li> <li>2. Check the communication cabling</li> <li>3. Set P0-28 correctly</li> <li>4. Set the communication parameters properly</li> </ol>
Contactor fault	Err17	<ol style="list-style-type: none"> <li>1. The drive board and power supply are faulty</li> <li>2. The contactors is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the faulty drive board or power supply board</li> <li>2. Replace the faulty contactor</li> </ol>
Current detection fault	Err18	<ol style="list-style-type: none"> <li>1. The HALL device is faulty</li> <li>2. The drive board is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the faulty HALL device</li> <li>2. Replace the faulty drive board</li> </ol>
Motor auto-tuning fault	Err19	<ol style="list-style-type: none"> <li>1. The motor parameters are not set according to the nameplate</li> <li>2. The motor auto-tuning times out</li> </ol>	<ol style="list-style-type: none"> <li>1. Set the motor parameters according to the nameplate properly</li> <li>2. Check the cable connecting the AC drive and the motor</li> </ol>
EEPROM write fault	Err21	<ol style="list-style-type: none"> <li>1. The EEPROM chip is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the main control board</li> </ol>
Short circuit to ground	Err23	<ol style="list-style-type: none"> <li>1. The motor is short circuited to the ground</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the cable or motor</li> </ol>
Accumulative running time reached	Err26	<ol style="list-style-type: none"> <li>1. The accumulative running time reaches the setting value</li> </ol>	<ol style="list-style-type: none"> <li>1. Clear the record through the parameter initialization function</li> </ol>
Accumulative	Err29	<ol style="list-style-type: none"> <li>1. The accumulative power-on</li> </ol>	<ol style="list-style-type: none"> <li>1. Clear the record through the</li> </ol>

e power-on time reached		time reaches the setting value	parameter initialization function
Load becoming 0	Err30	1. The AC drive running current is lower than P9-64	1. Check that the load is disconnected or the setting of P9-64 and P9-65 is correct
PID feedback lost during running	Err31	1. The PID feedback is lower than the setting of PA-26	1. Check the PID feedback signal or set PA-26 to a proper value
Pulse-by-pulse current limit fault	Err40	1. The load is too heavy or locked-rotor occurs on the motor 2. The AC drive model is of too small power class	1. Reduce the load and check the motor and mechanical condition 2. Select an AC drive of higher power class
Motor switchover fault during running	Err41	1. Change the selection of the motor via terminal during running of the AC drive	1. Perform motor switchover after the AC drive stops
Excessive Speed deviation Fault	Err42	1. Excessive Speed deviation Inspection parameter P9-69, P9-70 Setting is not correct 2. Didn't proceed Parameter self-learning	1. Correctly Setting Parameter P9-69, P9-70. 2. Parameter self-learning

## 7.3 Common Faults and Solutions

You may come across the following faults during the use of the AC drive. Refer to the following table for simple fault analysis.

Table 7-2 Troubleshooting to common faults of the AC drive

SN	Fault	Possible Causes	Solutions
1	There is no display at power-on	<ol style="list-style-type: none"><li>1. There is no power supply to the AC drive or the power input to the AC drive is too low</li><li>2. The power supply of the switch on the drive board of the AC drive is faulty</li><li>3. The rectifier bridge is damaged</li><li>4. The buffer resistor is faulty</li><li>5. The control board or the operation panel is faulty</li><li>6. The cable connecting the control board and the drive board and the operation panel breaks</li></ol>	<ol style="list-style-type: none"><li>1. Check the power supply</li><li>2. Check the bus voltage</li><li>3. Re-connect the 8-core and 28-core cables</li><li>4~6. Contact us for technical support</li></ol>
2	"HC" is displayed at power-on	<ol style="list-style-type: none"><li>1. The cable between the drive board and the control board is in poor contact</li><li>2. Related components on the control board are damaged</li><li>3. The motor or the motor cable is short circuited to the ground</li><li>4. The HALL device is faulty</li><li>5. The power input to the AC drive is too low</li></ol>	<ol style="list-style-type: none"><li>1. Re-connect the 8-core and 28-core cables</li><li>2~5. Contact us for technical support</li></ol>
3	" Err23" is displayed at power-on	<ol style="list-style-type: none"><li>1. The motor or the motor output cable is short circuited to the ground</li><li>2. The AC drive is damaged</li></ol>	<ol style="list-style-type: none"><li>1. Measure the insulation of the motor and the output cable with a megger</li><li>2. Contact us for technical support</li></ol>

4	The AC drive display is normal upon power-on. But the "HC" display ed after running and stops immediately.	<ol style="list-style-type: none"> <li>1. The cooling fan is damaged or locked-rotor occurs</li> <li>2. The external control terminal cable is short circuited</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the damaged fan</li> <li>2. Eliminate external fault</li> </ol>
5	Err14 (Module overheat) fault is reported frequently	<ol style="list-style-type: none"> <li>1. The setting of carrier frequency is too high</li> <li>2. The cooling fan is damaged or the air filter is blocked</li> <li>3. Components inside the AC drive are damaged (thermocouple or other)</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce the carrier frequency (P0-15)</li> <li>2. Replace the fan and clean the air filter</li> <li>3. Contact us for technical support</li> </ol>
6	The motor does not rotate after the AC drive runs	<ol style="list-style-type: none"> <li>1. Check the motor and the motor cables</li> <li>2. The AC drive parameters are set improperly (Motor parameters)</li> <li>3. The cable between the drive board and the control board is in poor contact</li> <li>4. The drive board is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Ensure the cable between the AC drive and the motor is normal</li> <li>2. Replace the motor or clear mechanical faults</li> <li>3. Check the re-set motor parameters</li> <li>4. Contact us for technical support</li> </ol>
7	The DI terminals are disabled	<ol style="list-style-type: none"> <li>1. The parameters are set incorrectly</li> <li>2. The external signal is incorrect</li> <li>3. The jumper bar across OP and +24V becomes loose</li> <li>4. The control board is faulty</li> </ol>	<ol style="list-style-type: none"> <li>1. Check and reset the parameters in group P4</li> <li>2. Re-connect the external signal cables</li> <li>3. Re-confirm the jumper bar across OP and +24V</li> <li>4. Contact us for technical support</li> </ol>
8	The motor speed is always low in CLVC mode	The drive board is faulty	Contact us for technical support

9	The AC drive reports overcurrent and overvoltage frequently	<ol style="list-style-type: none"><li>1. The motor parameters are set improperly</li><li>2. The acceleration/deceleration time is improper</li><li>3. The load fluctuates</li></ol>	<ol style="list-style-type: none"><li>1. Re-set motor parameters or re-perform the motor auto-tuning</li><li>2. Set proper acceleration/deceleration time</li><li>3. Contact us for technical support</li></ol>
10	Err17 is reported upon power-on or running	The soft startup contactor is not picked up	<ol style="list-style-type: none"><li>1. Check whether the contactor cable is loose</li><li>2. Check whether the contactor is faulty</li><li>3. Check whether 24V power supply of the contactor is faulty</li><li>4. Contact us for technical support</li></ol>

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